

STANDARD BID CONDITIONS

H-14-227R

1. **ACCEPTANCE AND REJECTION:** The Arkansas State Highway and Transportation Department (AHTD) reserves the right to reject any or all bids, to accept bids in whole or in part (unless otherwise indicated by bidder), to waive any informalities in bids received, to accept bids on materials or equipment with variations from specifications where efficiency of operation will not be impaired, and to award bids to best serve the interest of the State.
2. **PRICES:** Unless otherwise stated in the Bid Invitation, the following will apply: (1) unit prices shall be bid, (2) prices should be stated in units of quantity specified (feet, each, lbs., etc.), (3) prices must be F.O.B. destination specified in bid, (4) prices must be firm and not subject to escalation, (5) bid must be firm for acceptance for 30 days from bid opening date. In case of errors in extension, unit prices shall govern. Discounts from bid price will not be considered in making awards.
3. **BID BONDS AND PERFORMANCE BONDS:** If required, a **Bid Bond** in the form of a cashier's check, certified check, or surety bond issued by a surety company, in an amount stated in the Bid Invitation, must accompany bid. **Personal and company checks are not acceptable as Bid Bonds.** Failure to submit a Bid Bond as required will cause a bid to be rejected. The Bid Bond will be forfeited as liquidated damages if the successful bidder fails to provide a required Performance Bond within the period stipulated by AHTD or fails to honor their bid. Cashier's checks and certified checks submitted as Bid Bonds will be returned to unsuccessful bidders; surety bonds will be retained. The successful bidder will be required to furnish a **Performance Bond** in an amount stated in the Bid Invitation, as a guarantee of delivery of goods/services in accordance with the specifications and within the time established in the bid. **Personal and company checks are not acceptable as Performance Bonds.** In some cases, a cashier's check or certified check submitted as a Bid Bond will be held as the Performance Bond of the successful bidder. Cashier's checks or certified checks submitted as Performance Bonds will be refunded shortly after payment has been made to the successful bidder for completion of all terms of the bid; surety bonds will be retained. Surety bonds must be issued by a surety company authorized to do business in Arkansas, and must be signed by a Resident Local Agent licensed by the Arkansas State Insurance Commissioner to represent that surety company. Resident Agent's Power-of-Attorney must accompany the surety bond. Certain bids involving labor will require Performance Bonds in the form of surety bonds only (no checks of any kind allowed). In such cases, the company issuing the surety bond must comply with all stipulations herein and must be named in the U. S. Treasury listing of companies holding Certificates of Authority as acceptable sureties on Federal Bonds and as acceptable reinsuring companies. Any excess between the face amount of the bond and the underwriting limitation of the bonding company shall be protected by reinsurance provided by an acceptable reinsuring company. Annual Bid and Performance Bonds on file with E & P Division must have sufficient unencumbered funds to meet current bonding requirements, or the bid will be rejected, unless the balance is submitted as set forth above, prior to bid opening.
4. **TAXES:** The AHTD is not exempt from Arkansas State Sales and Use Taxes, or local option city/county sales taxes, when applicable, and bidders are responsible to the State Revenue Department for such taxes. These taxes should not be included in bid prices, but where required by law, will be paid by the AHTD as an addition thereto, and should be added to the billing to the AHTD. The AHTD is exempt from Federal Excise Taxes on all commodities except motor fuels; and excise taxes should not be included in bid prices except for motor fuels. Where applicable, tax exemption certificates will be furnished by the AHTD.
5. **"ALL OR NONE" BIDS:** Bidders who wish to bid "All or None" on two or more items shall so stipulate on the face of bid sheet; otherwise, bid may be awarded on an individual item basis.
6. **SPECIFICATIONS:** Complete specifications should be attached for any substitution or alternate offered, or where amplification is necessary. Bidder's name must be placed on all attachments to the bid.
7. **EXCEPTIONS TO SPECIFICATIONS:** Any exceptions to the bid specifications must be stated in the bid. Any exceptions to manufacturer's published literature must be stated in the bid, or it will be assumed that bidder is bidding exactly as stated in the literature.
8. **BRAND NAME REFERENCES:** All brand name references in bid specifications refer to that commodity or its equivalent, unless otherwise stated in Bid Invitation. Bidder should state brand or trade name of item being bid, if such name exists.
9. **FREIGHT:** All freight charges should be included in bid price. Any change in common carrier rates authorized by the Interstate Commerce Commission will be adjusted if such change occurs after the bid opening date. Receipted common carrier bills that reflect ICC authorized rate changes must be furnished.
10. **SAMPLES, LITERATURE, DEMONSTRATIONS:** Samples and technical literature must be provided free of any charge within 14 days of AHTD request, and free demonstrations within 30 days, unless AHTD extends time. Failure to provide as requested within this period may cause bid to be rejected. Samples, literature and demonstrations must be substantially the same as the item(s) being bid, unless otherwise agreed to by AHTD. Samples that are not destroyed will be returned upon request at bidders expense. Samples from successful bidders may be retained for comparison with items actually furnished.
11. **GUARANTY:** Unless otherwise indicated in Bid Invitation, it is understood and agreed that any item offered or shipped on this bid shall be newly manufactured, latest model and design, and in first class condition; and that all containers shall be new, suitable for storage or shipment and in compliance with all applicable laws relating to construction, packaging, labeling and registration.
12. **BACKORDERS OR DELAY IN DELIVERY:** Backorders or failure to deliver within the time required may constitute default. Vendor must give written notice to the AHTD, as soon as possible, of the reason for any delay and the expected delivery date. The AHTD has the right to extend delivery if reasons appear valid. If reason or delivery date is not acceptable, vendor is in default.
13. **DEFAULT:** All commodities furnished will be subject to inspection and acceptance by AHTD after delivery. Default in promised delivery or failure to meet specifications authorizes the AHTD to cancel award or any portion of same, to reasonably purchase commodities or services elsewhere and to charge full increase, if any, in cost and handling to defaulting vendor. Applicable bonds may be forfeited.
14. **ETHICS:** *"It shall be a breach of ethical standards for a person to be retained, or to retain a person, to solicit or secure a State contract upon an agreement of understanding for a commission, percentage, brokerage, or contingent fee, except for retention of bona fide employees or bona fide established commercial selling agencies maintained by the contractor for the purpose of securing business."* (Arkansas Code, Annotated, Section 19-11-708).

**ARKANSAS STATE HIGHWAY
AND TRANSPORTATION DEPARTMENT**

NOTICE OF NONDISCRIMINATION

The Arkansas State Highway and Transportation (Department) complies with all civil rights provisions of federal statutes and related authorities that prohibit discrimination in programs and activities receiving federal financial assistance. Therefore the Department does not discriminate on the basis of race, sex, color, age, national origin, religion or disability, in the admission, access to and treatment in the Department's programs and activities, as well as the Department's hiring or employment practices. Complaints of alleged discrimination and inquiries regarding the Department's nondiscrimination policies may be directed to Joanna P. Nelson Section Head - EEO/DBE (ADA/504/Title VI Coordinator), P. O. Box 2261, Little Rock, AR 72203, (501) 569-2298, (Voice/TTY 711), or the following email address:

joanna.nelson@arkansashighways.com.

This notice is available from the ADA/504/Title VI Coordinator in large print, on audiotape and in Braille.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT
LITTLE ROCK, ARKANSAS
EQUIPMENT & PROCUREMENT DIVISION
BID SHEET

Bid No. **H-14-227R**
Page 1 of 3

BIDDER: _____

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1. **1** - Cab and Chassis, 33,000 GVWR, Diesel, Automatic Transmission, 108" CA, to meet AHTD Spec. **13-201-056**.

FOB: AHTD District 8 Headquarters, 372 Aspen Lane, Russellville, AR 72801

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

2. **7** - Cab & Chassis, 33,000 GVWR, Diesel, Automatic Transmission with Crossmemberless Dump Body, 6 CY Capacity, to meet AHTD Spec. **13-184-034**.

FOB: **4** Ea. – AHTD District 2 Headquarters, 4900 Highway 65 South, Pine Bluff, AR 71611

1 Ea. – AHTD District 3 Headquarters, 2911 Highway 29 North, Hope, AR 71801

2 Ea. – AHTD District 10 Headquarters, 2510 West Kingshighway, Paragould, AR 72450

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) Each \$ _____

Total for **7** Vehicles \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

3. **1** - Cab and Chassis, 33,000 GVWR, Diesel, Manual Transmission with Crossmemberless Dump Body, 6 CY Capacity, to meet AHTD Spec. **13-182-032**.

FOB: AHTD District 7 Headquarters, 2245 California Avenue, Camden, AR 71701

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

4. **3** - Cab and Chassis, 53,000 GVWR, Automatic Transmission, with Crossmemberless Dump Body and Hoist, 12 CY Capacity to meet AHTD Spec. **13-190-038**.

FOB: **3** Ea. – AHTD District 7 Headquarters, 2245 California Avenue, Camden, AR 71701

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) Each \$ _____

Total for **3** Vehicles \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

5. **7** - Cab & Chassis, 53,000 GVWR, Automatic Transmission with Crossmemberless Insulated Dump Body and Hoist, 12 CY Capacity, to meet AHTD Spec. **13-190A-038**.

FOB: **7** Ea. - AHTD District 1 Headquarters, 2701 Highway 64 West, Wynne, AR 72396

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) Each \$ _____

Total for **7** Vehicles \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

6. **5** - Cab & Chassis, 53,000 GVWR, Manual Transmission with Crossmemberless Dump Body and Hoist, 12 CY Capacity, to meet AHTD Spec. **13-189-036**.

FOB: **1** Ea. – AHTD District 3 Headquarters, 2911 Highway 29 North, Hope, AR 71801

2 Ea. – AHTD District 5 Headquarters, 1673 Batesville Blvd., Batesville, AR 73501

2 Ea. – AHTD District 8 Headquarters, 372 Aspen Lane, Russellville, AR 72801

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) Each \$ _____

Total for **5** Vehicles \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

- 7. 2 - Cab & Chassis, 53,000 GVWR, Eaton Fuller UltraShift Transmission with Crossmemberless Dump Body and Hoist, 12 CY Capacity, to meet AHTD Spec. 13-191-038.

FOB: 2 Ea. – AHTD District 5 Headquarters, 1673 Batesville Blvd., Batesville, AR 73501

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) Each \$ _____

Total for 2 Vehicles \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

- 8. 3 - Cab & Chassis, 53,000 GVWR, Eaton Fuller UltraShift Transmission with Western Style 15' Dump Body and Hoist, with Underbody Scraper, to meet AHTD Spec. 13-194-038.

FOB: 1 Ea. – AHTD District 6 Headquarters, 8900 Mabelvale Pike, Little Rock, AR 72209

2 Ea. – AHTD District 9 Headquarters, 4590 Highway 65 South, Harrison, AR 72601

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) Each \$ _____

Total for 3 Vehicles \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

- 9. 1 - Tri-Axle Cab & Chassis, 68,000 GVWR, Diesel, Eaton Fuller UltraShift Transmission with Western Style 15' Dump Body and Hoist, 12 CY Capacity, to meet AHTD Spec. 13-195A-038.

FOB: AHTD District 10 Headquarters, 2510 West Kingshighway, Paragould, AR 72450

Make and Model _____

Bid Price (Do not include any Local, State or Federal Taxes) \$ _____

Guaranteed Delivery Date _____

Additional units may be purchased
at this price through _____

BID TOTAL _____

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-201-056

FOR

CAB AND CHASSIS

33,000 POUNDS GVWR

AUTOMATIC TRANSMISSION

THREE PERSON SEATING

1. **GVWR**: No less than 33,000 pounds.
2. **Wheelbase**: Minimum of 173", maximum of 202".
3. **Cab to Axle**: Nominal effective CA of 108".
4. **Tires**: No less than 11R22.5 - "G" Load Range Tubeless Steel Belted Radial; Single Front and Dual Rear. Tires shall be one of the following: Bridgestone - R280; Continental - HSL; Goodyear - G149; Michelin - XZA3 or XZE. (Alternate tread patterns or tires from other manufacturers may be provided if approved by AHTD prior to delivery. If alternate tires are proposed, quality must equal or exceed that of the tires specified above.)
5. **Wheels**: Seven (7) 22.5" Diameter, tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
6. **Engine**: Turbocharged 4 Cycle diesel with a minimum piston displacement of 7.2 liters developing no less than 250 SAE gross horsepower at rated RPM and no less than 800 lb. ft. SAE gross torque. Shall have a minimum governed speed of 2,200 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 130 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
7. **Cooling System**: As recommended and regularly furnished by the manufacturer for use with the engine size specified above with anti-freeze protection to -20° F, or lower.
8. **Exhaust System**: Horizontal or vertical exhaust. If vertical, exhaust stack shall have a rain cap or curved outlet and be equipped with a heat shield. Muffler and exhaust system shall provide clearance for installation of PTO with direct mount hydraulic pump on transmission.
9. **Engine Shutdown**: Engine safety shutdown system with manual or automatic override to include the following features: low oil pressure - warning bell/buzzer plus shutdown, high coolant temperature - warning bell/buzzer plus shutdown and low coolant level - warning bell/buzzer plus light or shutdown.
10. **Throttle Control**: Engine shall be equipped with an in-cab throttle control for use with PTO. May be mechanical locking type or electronic control.
11. **Fuel Tank(s)**: Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons
12. **Transmission**: Allison 3500 RDS automatic with six speed programming and PTO provision. Transmission shall have synthetic lubricant and be equipped with a transmission oil cooler.
13. **Steering**: Hydraulic actuated power steering as regularly offered by manufacturer.
14. **Front Axle**: I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 12,000 pounds.

15. Rear Axle: Single speed full-floating type with wet seals, outboard mounted drums and a minimum capacity of 21,000 pounds. Ratio of 6.14, 6.17, 6.43, 6.50 or 6.83 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 66 MPH and still provide acceptable startability.)
16. Springs: As required to meet GVWR and axle ratings specified above. Rear springs shall consist of both main and auxiliary or overloads.
17. Air System: Air compressor shall have a minimum capacity of 13.2 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
18. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes.
19. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 1,700,000.
20. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - A. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Electric engine hourmeter
 - (4) Ammeter or volt meter
 - (5) Oil pressure gauge
 - (6) Coolant temperature gauge
 - (7) Transmission oil temperature gauge or warning light
 - (8) Air brake pressure gauge
 - B. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - C. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - D. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - E. Seats: Three (3) person seating, including seat belts, consisting of an air suspension driver's seat and a two (2) person passenger seat.
 - F. Radio: Factory installed electronic AM/FM radio.
 - G. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - H. Air Horn: Single or dual trumpet air horn.
21. Hood: Tilting fiberglass or composite hood and fenders.
22. Front Bumper: Shall be equipped with front bumper as regularly furnished by manufacturer.

23. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.
24. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
25. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
26. Warranty: Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
 - A. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
 - (1) Warranty shall include all parts, labor and transportation costs to the location of equipment.
 - (2) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
 - B. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
 - C. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
27. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
28. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions to each delivery location designated in bid. The successful bidder may provide Parts Manuals on computer media (CD ROM, DVD, etc.) in lieu of printed manuals.
29. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
30. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.

31. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.
32. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.
33. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.
34. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time. The Arkansas State Highway and Transportation Department will not accept delivery of decked cab & chassis.
35. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain “out of the loop” for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-184-034

FOR

CAB AND CHASSIS

33,000 POUNDS GVWR

AUTOMATIC TRANSMISSION

WITH CROSSMEMBERLESS DUMP BODY AND HOIST

6 CUBIC YARDS CAPACITY

A. Cab & Chassis:

1. GVWR: No less than 33,000 pounds.
2. Wheelbase: Minimum of 150", maximum of 178".
3. Cab to Axle: Nominal effective CA of 84".
4. Intended Use: Six (6) cubic yard dump body.
5. Tires: Six (6) steel belted tubeless radials, no less than 11R22.5 - "G" Load Range; Single Front and Dual Rear.
6. Wheels: Seven (7) 22.5" Diameter, tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
7. Engine: Turbocharged 4 Cycle diesel with a minimum piston displacement of 7.6 liters developing no less than 250 SAE gross horsepower at rated RPM and no less than 800 lb. ft. SAE gross torque. Shall have a minimum governed speed of 2,200 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 130 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
8. Front Power Take-Off: Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision.
9. Cooling System: As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower.
10. Exhaust System: Horizontal or vertical exhaust. If vertical, exhaust stack shall have a rain cap or curved outlet and be equipped with a heat shield. Muffler and exhaust system shall provide clearance for installation of PTO with direct mount hydraulic pump on transmission.
11. Engine Shutdown: Engine safety shutdown system with manual or automatic override to include the following features: low oil pressure - warning bell/buzzer plus shutdown, high coolant temperature - warning bell/buzzer plus shutdown and low coolant level - warning bell/buzzer plus light or shutdown.
12. Throttle Control: Engine shall be equipped with an in-cab throttle control for use with PTO. May be mechanical locking type or electronic control.
13. Fuel Tank(s): Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons.
14. Transmission: Allison 3500 RDS automatic with six (6) speed programming and PTO provision. Transmission shall have synthetic lubricant and be equipped with a transmission oil cooler.
15. Steering: Hydraulic actuated power steering as regularly offered by manufacturer.
16. Front Axle: I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 12,000 pounds.
17. Rear Axle: Single speed full-floating type with wet seals, outboard mounted drums and a minimum capacity of 21,000 pounds. Ratio of 6.14, 6.17, 6.43 or 6.50 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 66 MPH and still provide acceptable startability.)
18. Springs: As required to meet GVWR and axle ratings specified above. Rear springs shall consist of both main and auxiliary or overloads.
19. Air System: Air compressor shall have a minimum capacity of 13.2 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.

20. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes.
21. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve and tractor protection valve. Air lines and 7-wire electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.
22. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 1,210,000. Shall have 20" minimum front frame extension.
23. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type locks on doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - (a) Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Transmission oil temperature gauge or warning light
 - (7) Air brake pressure gauge.
 - (b) Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - (c) Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - (d) Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - (e) Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver's and passenger's seat belts.
 - (f) Radio: Factory installed electronic AM/FM/WB radio.
 - (g) Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - (h) Air Horn: Single or dual trumpet air horn.
24. Hood: Tilting fiberglass or composite hood and fenders with stationary grill.
25. Front Bumper: Swept back or similar type front bumper compatible with front frame extension.
26. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.
27. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
28. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.

B. Body:

1. Dump Body: Body to be 96" wide outside and no less than 120" long inside (for installation on single axle truck with 84" - 90" CA measurement). Shall be all steel, no less than 6 cubic yards struck measure, with sides the same height

as the ends. Sides shall be constructed of no less than 10 USS gauge steel with a minimum tensile strength of 50,000 psi. Floor shall consist of no more than one (1) piece and be constructed of no less than AR 400 steel with a minimum thickness of 3/16". There shall be a minimum of 80" of flat floor width and the floor to side shall have a minimum radius of 2" or a 45° slope. Front of body shall have no less than two (2) vertical or horizontal braces. Rear brace is to extend to the bottom of longitudinal members of body and be welded to rear apron. Sides shall have sloping rub rails and a top rail constructed of no less than 3" square tubing with a minimum wall thickness of .1875" (3/16"). Top rails shall be capped with no less than 2" x 2" x 1/4" inverted angle. Each side of body shall have a walk rail of approximately 1/4" x 1-1/2" flat steel. Top of walk rail shall be approximately 12" from bottom of body.

2. Tailgate: Shall be double acting type with offset upper hinges to assure closing of gate. Upper hinge shall have greasable pins with a minimum diameter of 1-1/4". Lower pivot of tailgate shall be held in place by tailgate control hooks. The latching mechanism for the tailgate control hooks shall be air operated. Tailgate shall be equipped with chains and hooks (or key hole eyes) for lowering to any position, or for spread control. When tailgate is down in horizontal position the tailgate shall be level with dump body floor with a space of not more than 1/2" between body and bottom of gate. Tailgate shall have a minimum of two (2) vertical or one (1) horizontal brace.
3. Body Prop: Shall have a minimum of one (1) body prop to protect personnel working under body while raised. If only one body prop is used, it shall be mounted on left side of truck. Body prop/s shall be so designed that when placed in position it/they will remain in proper position to engage the body without being held in place or guided by the operator or an assistant.
4. Cab Protector: Cab protector shall be constructed from no less than 10 USS gauge steel. Shall extend no less than 24" over cab and no less than 2" above cab. Shall be full width of bed and have gussets welded on each side for support. Front lip shall be formed from piece of sheet steel that makes protector and extend approximately 2" above top of protector. Sides are to extend above top of protector approximately 2".
5. Shovel Rack: Shall consist of two steel "L"s welded to the cab protector at front of bed of correct size and spacing to hold a square or round point shovel and a handle ring approximately 3" in diameter welded at bottom front of bed. (An alternate location or design of the shovel rack may be acceptable, but must be approved by AHTD prior to delivery.)
6. Understructure: Body furnished shall be crossmemberless design. Longitudinal members to be no less than 5" channel, 9 pounds per foot steel with a minimum tensile strength of 50,000 psi, or a structural shape and size which provides equal strength. Rear of body is to have full depth and width apron no less than 8" deep from floor of body constructed of not less than 8 USS gauge steel with a minimum tensile strength of 50,000 psi. All structural members shall have adequate bracing. Longitudinals shall be welded at rear to apron.
7. Body Hinge: Body hinge to be heavy duty steel welded to longitudinals, or attached with Grade 8 bolts. Lower hinge to be incorporated in hoist subframe or in rear of truck frame if a subframe is not used. (Welding to truck frame is allowable at this point only.) Hinge shaft shall have a minimum diameter of 1-5/8" and be retained in such a way that the shaft does not rotate during operation of the body. Hinge assembly shall be greasable.
8. Hydraulic Hoist: Shall be underbody type (twin arm or combination twin arm and scissor) with one or more single-acting cylinders. Shall be Class 50 or better with a minimum capacity of 14 tons, as rated by NTEA for a 10' dump body. Hoist shall be capable of raising the body to an angle of no less than 50 degrees with a 12" overhang and shall control the position of the body throughout the entire dumping cycle. The hoist shall stop automatically when the body reaches the maximum dumping angle and retain its position until released.
9. Hydraulic Pump and Valve: Hydraulic pump shall be gear type with a capacity at 1,200 RPM of no less than 24 gpm at approximately 2,000 psi. The pump shall be designed to compensate for end thrust and the shafts shall turn on anti-friction roller or needle bearings. Pump furnished shall be direct mounted to PTO with not less than a 7/8", 13 tooth splined input shaft. Hydraulic control valve shall be equipped with metering air control valve which allows full "feathering" control of dump body.
10. Hydraulic Reservoir: Shall be mounted on side of frame outside the frame rails with 1/4" minimum steel mounting brackets. Reservoir shall have a minimum capacity of 40 gallons and be serviced with a minimum of 30 gallons of hydraulic oil to functionally operate the dump body hydraulic system. A low oil level limit switch shall be installed in the side of the reservoir. It shall be positioned to actuate when the oil level reaches approximately 15 gallons. Once activated the limit switch shall disengage the PTO and illuminate a warning light in the cab of the truck. The reservoir shall have a minimum of three (3) ports in addition to those required for operation of the dump body. These ports will be no less than 1-1/4" NPT, plugged, and designed for future access to accommodate sand spreaders or similar equipment.

11. Power Take-Off: Shall be multi-gear type with flange bracket for direct mounting to hydraulic pump. Bearings shall be a high grade needle or roller bearings. Power take-off shall operate at not less than 85% or more than 125% of engine speed. Shall be equipped with hot shift type power take-off units for Allison 3500 RDS automatic transmissions with six speed programming. Mounting shall be located on right side of transmission. If right side mounting is not possible, left side mounting will be acceptable.
12. Controls: Hoist, PTO, and tailgate controls shall each be clearly labeled as to function. Holes cut in cab floor or firewall shall be properly sealed and/or insulated.
 - (a) Hoist: Control for hydraulic valve shall be a metering air valve unit with raise, lower and neutral/hold positions. Control shall be suitable for a full “feathering” air control valve used with a single-acting hoist cylinder.
 - (b) PTO: Shall be controlled by a toggle switch with on and off positions. Shall have a pilot light to indicate when PTO is engaged. PTO shall remain engaged until it is dis-engaged by the operator. Control unit with automatic “kick-out” is not acceptable due to the necessity for spot dumping and for some material spreader applications.
 - (c) Control Console: PTO and hoist controls shall be installed in a console mounted in cab of truck in a location convenient to operator.
 - (d) Tailgate Latch Control: Control for air operated tail gate latch shall also be located in cab of truck, mounted in console with PTO and hoist controls, or separately, but in a location convenient to operator.
13. Additional Equipment: All bolts, washers, nuts, hydraulic hoses, air lines, etc. necessary for mounting bodies on trucks with 84” – 90” CA measurement shall be furnished.
14. Mud Flaps: Shall have mud flaps no less than 24” wide and 1/4” thick, without advertising, mounted behind rear wheels.
15. Frame Cut-Off: If the installation process requires the rear frame rails to be cut off to allow the body to reach proper dump angle, only the amount required to allow proper operation should be removed. It is necessary that enough frame material be available behind the spring brackets to allow installation of a pintle hitch or other towing equipment if such items are deemed necessary by the receiving District.
16. Lights and Reflectors:
 - (a) Side marker and clearance lights shall be bolt on, armored type. Reflectors shall be bolt on type. (Recessed, rubber mounted, snap-in lights with reflector type lens and plug-in connectors may be used in lieu of armored lights and bolt on reflectors.) Lights, including center mounted three light cluster, and reflectors shall comply with Federal Motor Vehicle Safety Standard FMVSS108.
 - (b) Stop, tail and turn signal lights that are furnished with truck shall be left in place unless relocation is required to mount body.
 - (c) An additional recessed and rubber mounted multiple LED stop, tail and turn signal light with approximate dimensions of 2” wide x 6” high shall be mounted in each rear corner post. Each light assembly shall have a minimum of twelve (12) LED’s. Lights to be located from slightly below to slightly above center point of corner posts.
17. Tarping System: An electrically operated dump body covering system with 45° upper arms (Aero Industries Model 575 or approved equal) shall be furnished and completely installed on the dump body. System shall consist of a roll-up bar with 12-volt electric motor, a cab operated switch, spring loaded arms and a tarp. The 12-volt motor shall have a right angle drive gearbox. The gears shall be hardened and ground steel and shall be designed to insure that the tarp cannot back-drive. The cab installed switch shall be mounted in the cab and located on the dump body control console. The tarp shall be of adequate length to properly cover the loaded body, and shall be constructed of a RFL dipped chemically treated fabric, suitable for asphalt. The tarping unit shall be “cab pro” mounted to the rear side plates of the cab protector using 1/4” mounting ears. The tarp should be positioned as high as practical while low enough to allow the cab protector to act as the wind deflector. The tarp arm springs shall be in an enclosed aluminum housing. (Exposed springs are not acceptable.) All parts and accessories necessary for proper operation of the dump body tarping system, including all necessary wire fasteners and electric hardware, shall be furnished.
18. Serial Number: Each unit shall be provided with a manufacturer’s serial number, unique to each unit, permanently attached by plate or engraving. This shall be placed in a discreet location. No additional dealer’s or manufacturer’s advertisement shall be placed on the body without prior approval of AHTD.
19. Color: Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.

C. Warranty:

1. Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
 2. The dump body, hydraulic system, and other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (a) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (b) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
 3. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
 4. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
 5. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
- D. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
- E. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions to each delivery location designated in bid. The successful bidder may provide Parts Manuals on computer media (CD ROM, DVD, etc.) in lieu of printed manuals.
- F. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
- G. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.
- H. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.
- I. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.

- J. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.
- K. Due to the nature of work performed by AHTD, any body-hoist combination furnished under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. The design and strength characteristics of the entire dump unit shall be such that the unit structural members and the hoisting system shall suffer no deformation, damage or structural failure resulting from raising a full payload under these conditions.
- L. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time. The Arkansas State Highway and Transportation Department will not accept delivery of decked cab & chassis.
- M. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain "out of the loop" for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-182-032

FOR

CAB AND CHASSIS

33,000 POUNDS GVWR

MANUAL TRANSMISSION

WITH CROSSMEMBERLESS DUMP BODY AND HOIST

6 CUBIC YARDS CAPACITY

A. Cab & Chassis:

1. GVWR: No less than 33,000 pounds.
2. Wheelbase: Minimum of 150", maximum of 178".
3. Cab to Axle: Nominal effective CA of 84".
4. Intended Use: Six (6) cubic yard dump body.
5. Tires: Six (6) steel belted tubeless radials, no less than 11R22.5 - "G" Load Range; Single Front and Dual Rear.
6. Wheels: Seven (7) 22.5" Diameter, tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
7. Engine: Turbocharged 4 Cycle diesel with a minimum piston displacement of 7.6 liters developing no less than 250 SAE gross horsepower at rated RPM and no less than 800 lb. ft. SAE gross torque. Shall have a minimum governed speed of 2,200 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 130 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
8. Front Power Take-Off: Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision.
9. Cooling System: As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower.
10. Exhaust System: Horizontal or vertical exhaust. If vertical, exhaust stack shall have a rain cap or curved outlet and be equipped with a heat shield. Muffler and exhaust system shall provide clearance for installation of PTO with direct mount hydraulic pump on transmission.
11. Engine Shutdown: Engine safety shutdown system with manual or automatic override to include the following features: low oil pressure - warning bell/buzzer plus shutdown, high coolant temperature - warning bell/buzzer plus shutdown and low coolant level - warning bell/buzzer plus light or shutdown.
12. Throttle Control: Engine shall be equipped with an in-cab throttle control for use with PTO. May be mechanical locking type or electronic control.
13. Fuel Tank(s): Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons
14. Clutch: Heavy-duty type with torque capacity for engine furnished.
15. Transmission: Fuller FSO-8406A.
16. Steering: Hydraulic actuated power steering as regularly offered by manufacturer.
17. Front Axle: I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 12,000 pounds.
18. Rear Axle: Single speed full-floating type with wet seals, outboard mounted drums and a minimum capacity of 21,000 pounds. Ratio of 4.78, 4.88, 5.13, 5.29, 5.38, 5.57 or 5.63 to 1. Alternate ratio may be provided if

approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 65 MPH and still provide acceptable startability.)

19. Springs: As required to meet GVWR and axle ratings specified above. Rear springs shall consist of both main and auxiliary or overloads.
20. Air System: Air compressor shall have a minimum capacity of 13.2 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
21. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes.
22. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve and tractor protection valve. Air lines and 7-wire electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.
23. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 1,210,000. Shall have 20" minimum front frame extension.
24. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type locks on doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - a) Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Air brake pressure gauge.
 - b) Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - c) Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - d) Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - e) Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver's and passenger's seat belts.
 - f) Radio: Factory installed electronic AM/FM/WB radio.
 - g) Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - h) Air Horn: Single or dual trumpet air horn.
25. Hood: Tilting fiberglass or composite hood and fenders with stationary grill.
26. Front Bumper: Swept back or similar type front bumper compatible with front frame extension.
27. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.

28. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
29. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.

B. Body:

1. Dump Body: Body to be 96" wide outside and no less than 120" long inside (for installation on single axle truck with 84" – 90" CA measurement). Shall be all steel, no less than 6 cubic yards struck measure, with sides the same height as the ends. Sides shall be constructed of no less than 10 USS gauge steel with a minimum tensile strength of 50,000 psi. Floor shall consist of no more than one (1) piece and be constructed of no less than AR 400 steel with a minimum thickness of 3/16". There shall be a minimum of 80" of flat floor width and the floor to side shall have a minimum radius of 2" or a 45° slope. Front of body shall have no less than two (2) vertical or horizontal braces. Rear brace is to extend to the bottom of longitudinal members of body and be welded to rear apron. Sides shall have sloping rub rails and a top rail constructed of no less than 3" square tubing with a minimum wall thickness of .1875" (3/16"). Top rails shall be capped with no less than 2" x 2" x 1/4" inverted angle. Each side of body shall have a walk rail of approximately 1/4" x 1-1/2" flat steel. Top of walk rail shall be approximately 12" from bottom of body.
2. Tailgate: Shall be double acting type with offset upper hinges to assure closing of gate. Upper hinge shall have greasable pins with a minimum diameter of 1-1/4". Lower pivot of tailgate shall be held in place by tailgate control hooks. The latching mechanism for the tailgate control hooks shall be air operated. Tailgate shall be equipped with chains and hooks (or key hole eyes) for lowering to any position, or for spread control. When tailgate is down in horizontal position the tailgate shall be level with dump body floor with a space of not more than 1/2" between body and bottom of gate. Tailgate shall have a minimum of two (2) vertical or one (1) horizontal brace.
3. Body Prop: Shall have a minimum of one (1) body prop to protect personnel working under body while raised. If only one body prop is used, it shall be mounted on left side of truck. Body prop/s shall be so designed that when placed in position it/they will remain in proper position to engage the body without being held in place or guided by the operator or an assistant.
4. Cab Protector: Cab protector shall be constructed from no less than 10 USS gauge steel. Shall extend no less than 24" over cab and no less than 2" above cab. Shall be full width of bed and have gussets welded on each side for support. Front lip shall be formed from piece of sheet steel that makes protector and extend approximately 2" above top of protector. Sides are to extend above top of protector approximately 2".
5. Shovel Rack: Shall consist of two steel "L's" welded to the cab protector at front of bed of correct size and spacing to hold a square or round point shovel and a handle ring approximately 3" in diameter welded at bottom front of bed. (An alternate location or design of the shovel rack may be acceptable, but must be approved by AHTD prior to delivery.)
6. Understructure: Body furnished shall be crossmemberless design. Longitudinal members to be no less than 5" channel, 9 pounds per foot steel with a minimum tensile strength of 50,000 psi, or a structural shape and size which provides equal strength. Rear of body is to have full depth and width apron no less than 8" deep from floor of body constructed of not less than 8 USS gauge steel with a minimum tensile strength of 50,000 psi. All structural members shall have adequate bracing. Longitudinals shall be welded at rear to apron.
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8. Hydraulic Hoist: Shall be underbody type (twin arm or combination twin arm and scissor) with one or more single-acting cylinders. Shall be Class 50 or better with a minimum capacity of 14 tons, as rated by NTEA for a 10' dump body. Hoist shall be capable of raising the body to an angle of no less than 50 degrees with a 12" overhang and shall control the position of the body throughout the entire dumping cycle. The hoist shall stop automatically when the body reaches the maximum dumping angle and retain its position until released.
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10. Hydraulic Reservoir: Shall be mounted on side of frame outside the frame rails with 1/4" minimum steel mounting brackets. Reservoir shall have a minimum capacity of 40 gallons and be serviced with a minimum of 30 gallons of hydraulic oil to functionally operate the dump body hydraulic system. A low oil level limit switch shall be installed in the side of the reservoir. It shall be positioned to actuate when the oil level reaches approximately 15 gallons. Once activated the limit switch shall disengage the PTO and illuminate a warning light in the cab of the truck. The reservoir shall have a minimum of three (3) ports in addition to those required for operation of the dump body. These ports will be no less than 1-1/4" NPT, plugged, and designed for future access to accommodate sand spreaders or similar equipment.
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 - (b) Stop, tail and turn signal lights that are furnished with truck shall be left in place unless relocation is required to mount body.
 - (c) An additional recessed and rubber mounted multiple LED stop, tail and turn signal light with approximate dimensions of 2" wide x 6" high shall be mounted in each rear corner post. Each light assembly shall have a minimum of twelve (12) LED's. Lights to be located from slightly below to slightly above center point of corner posts.
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springs are not acceptable.) All parts and accessories necessary for proper operation of the dump body tarping system, including all necessary wire fasteners and electric hardware, shall be furnished.

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19. Color: Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.

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 2. The dump body, hydraulic system, and other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (a) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (b) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
 3. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
 4. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
 5. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
- D. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
- E. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions to each delivery location designated in bid. The successful bidder may provide Parts Manuals on computer media (CD ROM, DVD, etc.) in lieu of printed manuals.
- F. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
- G. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.
- H. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be

performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.

- I. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.
- J. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.
- K. Due to the nature of work performed by AHTD, any body-hoist combination furnished under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. The design and strength characteristics of the entire dump unit shall be such that the unit structural members and the hoisting system shall suffer no deformation, damage or structural failure resulting from raising a full payload under these conditions.
- L. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time. The Arkansas State Highway and Transportation Department will not accept delivery of decked cab & chassis.
- M. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain "out of the loop" for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-190-038

FOR

TANDEM AXLE CAB AND CHASSIS

53,000 POUNDS GVWR

AUTOMATIC TRANSMISSION WITH

CROSSMEMBERLESS DUMP BODY AND HOIST

12 CUBIC YARDS CAPACITY

1. GVWR: 53,000 pounds, minimum.
2. Cab to Axle: Nominal effective CA of 102" with vertical exhaust stack.
3. Intended Use: Twelve (12) cubic yard dump body.
4. Tires: Ten (10) steel belted tubeless radials, no less than 11R22.5 - "H" Load Range; Single Front and Dual Rear.
5. Wheels: Eleven (11) 22.5" Diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
6. Engine: Liquid cooled 4 cycle diesel with a minimum piston displacement of 10.5 liters. Shall have an advertised rating of no less than 350 SAE gross horsepower and a minimum of 1,350 lb. ft. SAE gross torque. Governed speed shall be no less than 2,000 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 130 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
7. Front Power Take-Off: Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision.
8. Cooling System: As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower.
9. Exhaust System: Vertical exhaust stack with rain cap or curved outlet. Exhaust stack to be equipped with a heat shield. May be a single or dual system.
10. Engine Shutdown: Engine safety shutdown system with manual or automatic override to include the following features: low oil pressure - warning bell/buzzer plus shutdown, high coolant temperature - warning bell/buzzer plus shutdown and low coolant level - warning bell/buzzer plus light or shutdown.
11. Transmission: Allison 4500 RDS automatic with six speed programming and PTO provision. Transmission shall have synthetic lubricant and be equipped with a transmission oil cooler.
12. Steering: Hydraulic actuated power steering as regularly offered by manufacturer.
13. Front Axle: I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 14,000 pounds.
14. Front Springs: As required to meet axle capacity specified above.
15. Rear Axle and Suspension: Tandem with power divider, inter-axle differential lock out control and Hendrickson RT or RTE equalizing beam type suspension. Shall be full floating with wet seals, outboard mounted drums and have a minimum capacity of 40,000 pounds. Shall have a ratio of 4.88, 5.29 or 5.57 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 69 MPH and still provide acceptable startability.)
16. Air System: Air compressor shall have a minimum capacity of 15 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
17. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes.
18. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve and tractor protection valve. Air lines and 7-wire

electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.

19. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 2,000,000. Shall have 20" minimum front frame extension.
20. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - A. Cab Mounts: Air suspension type rear cab mounts.
 - B. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Transmission oil temperature gauge or warning light
 - (7) Air brake pressure gauge
 - C. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - D. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - E. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - F. Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver's and passenger's seat belts.
 - G. Radio: Factory installed electronic AM/FM/WB radio.
 - H. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - I. Air Horn: Single or dual trumpet air horn.
21. Hood: Tilting fiberglass or composite hood and fenders with stationary grill.
22. Front Bumper: Swept back or similar type front bumper compatible with front frame extension.
23. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.
24. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
25. Fuel Tank(s): Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons.
26. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
27. Dump Body: Body to be no less than 96" wide outside and no less than 156" long inside (for installation on tandem axle truck with 102" CT measurement). Shall be all steel, no less than 12 cubic yards struck measure with sides the same height as ends. Sides shall be constructed of no less than 10 USS gauge steel with a minimum tensile strength of

50,000 psi. Floor shall consist of no more than one (1) piece and be constructed of no less than AR 400 steel with a minimum thickness of 3/16". There shall be a minimum of 80" of flat floor width and the floor to side shall have a minimum radius of 2" or a 45° slope. Front of body shall have no less than two (2) vertical or horizontal braces. Rear brace is to extend to the bottom of longitudinal members of body and be welded to rear apron. Sides shall have sloping rub rails and a top rail constructed of no less than 3" square tubing with a minimum wall thickness of .1875" (3/16"). Top rails shall be capped with no less than 2" x 2" x 1/4" inverted angle. Each side of body shall have a walk rail of approximately 1/4" x 1-1/2" flat steel. Top of walk rail shall be approximately 12" from bottom of body.

28. Asphalt Apron: Rear of body shall have an asphalt apron constructed of no less than 1/4" steel, with full size side plates, extending approximately 12" from main portion of body at a nominal 30° downward angle and across the full width of the body.
29. Tailgate: Shall be double acting type with offset upper hinges to assure closing of gate. Upper hinge shall have greasable pins with a minimum diameter of 1-1/4". Lower pivot of tailgate shall be held in place by tailgate control hooks. The latching mechanism for the tailgate control hooks shall be air operated. Tailgate shall be equipped with chains and hooks (or key hole eyes) for lowering to any position, or for spread control. When tailgate is down in horizontal position the tailgate shall be level with dump body floor with a space of not more than 1/2" between body and bottom of gate. Tailgate shall have a minimum of two (2) vertical or one (1) horizontal brace.
30. Body Prop: Shall have a minimum of one (1) body prop to protect personnel working under body while raised. If only one body prop is used, it shall be mounted on left side of truck. Body prop/s shall be so designed that when placed in position it/they will remain in proper position to engage the body without being held in place or guided by the operator or an assistant.
31. Cab Protector: Cab protector shall be constructed from not less than 10 USS gauge steel. Shall extend no less than 24" over cab and no less than 2" above cab. Shall be full width of bed and have gussets welded on each side for support. Front lip shall be formed from piece of sheet steel that makes protector and extend approximately 2" above top of protector. Sides are to extend above top of protector approximately 2".
32. Shovel Rack: Shall consist of two steel "L's" welded to the cab protector at front of bed of correct size and spacing to hold a square or round point shovel and a handle ring approximately 3" in diameter welded at bottom front of bed. (An alternate location or design of the shovel rack may be acceptable, but must be approved by AHTD prior to delivery.)
33. Understructure: Body furnished shall be crossmemberless design. Longitudinal members to be no less than 8" channel, 11.5 pounds per foot steel with a minimum tensile strength of 50,000 psi, or structural shape and size which provides equal strength. Rear of body is to have full depth and width apron no less than 8" deep from floor of body constructed of not less than 8 USS gauge steel with a minimum tensile strength of 50,000 psi. All structural members shall have adequate bracing. Longitudinals shall be welded at rear to apron.
34. Body Hinge: Shall be heavy duty steel welded to longitudinals, or attached with Grade 8 bolts. Lower hinge to be incorporated in rear of truck frame. (Welding to truck frame is allowable at this point only.) Hinge shaft shall have a minimum diameter of 2" and be retained in such a way that the shaft does not rotate during operation of the body. Hinge assembly shall be greasable.
35. Hydraulic Hoist: Shall be telescoping type, Class 70 or better, with a minimum capacity of 20 tons, as rated by NTEA for a 13' dump body. Hoist shall be capable of raising the body to an angle of no less than 50 degrees with a 12" overhang and shall control the position of the body throughout the entire dumping cycle. The hoist shall stop automatically when the body reaches the maximum dumping angle and retain its position until released. Hoist pin housing shall be constructed with sloping sides and not less than 1/4" plate cap.
36. Hydraulic Pump and Valve: Hydraulic pump shall be gear type with sufficient capacity to handle hydraulic system furnished. The pump shall be designed to compensate for end thrust and the shafts shall turn on anti-friction roller or needle bearings. Pump furnished shall be direct mounted to PTO with not less than a 7/8", 13 tooth splined input shaft. Hydraulic control valve shall be equipped with metering air control valve which allows full "feathering" control of dump body.
37. Hydraulic Reservoir: Shall be mounted on side of frame outside the frame rails with 1/4" minimum steel mounting brackets. Reservoir shall have a minimum capacity of 40 gallons and be serviced with a minimum of 30 gallons of hydraulic oil to functionally operate the dump body hydraulic system. A low oil level limit switch shall be installed in the side of the reservoir. It shall be positioned to actuate when the oil level reaches approximately 15 gallons. Once activated the limit switch shall disengage the PTO and illuminate a warning light in the cab of the truck. The reservoir shall have a minimum of three (3) ports in addition to those required for operation of the dump body. These ports will

be no less than 1-1/4" NPT, plugged, and designed for future access to accommodate sand spreaders or similar equipment.

38. Power Take-Off: Shall be a multi-gear type with flange bracket for direct mounting to hydraulic pump. Bearings shall be a high grade needle or roller bearings. Power take-off shall operate at not less than 85% or more than 125% of engine speed. Shall be equipped with "hot shift" type power-take-off units for Allison 4500 RDS automatic transmissions with six speed programming. Power-take-off and parts furnished shall be of sufficient strength and speed to amply take care of power required to operate hoist.
39. Controls: Hoist, PTO, and tailgate controls shall each be clearly labeled as to function. Holes cut in cab floor or firewall shall be properly sealed and/or insulated.
 - A. Hoist: Control for hydraulic valve shall be a metering air valve unit with raise, lower and neutral/hold positions. Control shall be suitable for operating metering air control valve.
 - B. Dump Angle Limit Switch: The controls shall include an air operated dump angle limit switch which stops hydraulic flow by returning the hydraulic valve to the neutral position to prevent over extension of the hydraulic cylinder (cable pull-off not acceptable). PTO: Shall have a pilot light to indicate when PTO is engaged. PTO shall remain engaged until it is dis-engaged by the operator. Control unit with automatic "kick-out" is not acceptable due to the necessity for spot dumping and for some material spreader applications. Unit shall be controlled by an air valve toggle unit with on and off positions.
 - C. Control Console: PTO and hoist controls shall be installed in a console mounted in cab of truck in a location convenient to operator.
 - D. Tailgate Latch Control: Control for air operated tail gate latch shall also be located in cab of truck, mounted in console with PTO and hoist controls, or separately, but in a location convenient to operator.
40. Additional Equipment: All necessary bolts, washers, nuts, hydraulic hoses, air lines, reservoir with filler filter and breather, etc. for mounting bodies on tandem axle trucks with 102" CT measurement shall be furnished. Shall have mud flaps no less than 24" wide and 1/4" thick, without advertising, mounted behind rear wheels.
41. Frame Cut-Off: If the installation process requires the rear frame rails to be cut off to allow the body to reach proper dump angle, only the amount required to allow proper operation should be removed. It is necessary that enough frame material be available behind the spring brackets to allow installation of a pintle hitch or other towing equipment if such items are deemed necessary by the receiving District.
42. Lights and Reflectors:
 - A. Side marker and clearance lights shall be bolt on, armored type. Reflectors shall be bolt on type. (Recessed, rubber mounted, snap-in lights with reflector type lens and plug-in connectors may be used in lieu of armored lights and bolt on reflectors.) Lights, including center mounted three light cluster, and reflectors shall comply with Federal Motor Vehicle Safety Standard FMVSS108.
 - B. Stop, tail and turn signal lights that are furnished with truck shall be left in place unless relocation is required to mount body.
 - C. An additional recessed and rubber mounted multiple LED stop, tail and turn signal light with approximate dimensions of 2" wide x 6" high shall be mounted in each rear corner post. Each light assembly shall have a minimum of twelve (12) LED's. Lights to be located from slightly below to slightly above center point of corner posts.
43. Tarping System: An electrically operated dump body covering system with 45° upper arms (Aero Industries Model 575 or approved equal) shall be furnished and completely installed on the dump body. System shall consist of a roll-up bar with 12-volt electric motor, a cab operated switch, spring loaded arms and a tarp. The 12-volt motor shall have a right angle drive gearbox. The gears shall be hardened and ground steel and shall be designed to insure that the tarp cannot back-drive. The cab installed switch shall be mounted in the cab and located on the dump body control console. The tarp shall be of adequate length to properly cover the loaded body, and shall be constructed of a RFL dipped chemically treated fabric, suitable for asphalt. The tarping unit shall be "cab pro" mounted to the rear side plates of the cab protector using 1/4" mounting ears. The tarp should be positioned as high as practical while low enough to allow the cab protector to act as the wind deflector. The tarp arm springs shall be in an enclosed aluminum housing. (Exposed springs are not acceptable.) All parts and accessories necessary for proper operation of the dump body tarping system, including all necessary wire fasteners and electric hardware, shall be furnished

44. Serial Number: Each unit shall be provided with a manufacturer's serial number, unique to each unit, permanently attached by plate or engraving. This shall be placed in a discreet location. No additional dealer's or manufacturer's advertisement shall be placed on the body without prior approval of AHTD.
45. Color: Dump Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.
46. Warranty:
- A. Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
 - B. The dump body, hydraulic system, and other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (1) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (2) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
 - C. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
 - D. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
 - E. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
47. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
48. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions with each unit. In addition, one (1) copy of Parts Book and Service Instructions shall be furnished to Equipment and Procurement Division, P.O. Box 2261, Little Rock, AR 72203 (11302 W. Baseline Road, Little Rock, AR 72209 if shipping UPS, FedEx, etc.).

The successful bidder may provide Parts Manuals on computer media (CD ROM, Floppy Disks, etc.) in lieu of printed manuals.
49. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
50. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.

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55. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time.
56. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

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5. Wheels: Eleven (11) 22.5" Diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
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7. Front Power Take-Off: Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision.
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19. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 2,000,000. Shall have 20" minimum front frame extension.
20. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - A. Cab Mounts: Air suspension type rear cab mounts.
 - B. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Transmission oil temperature gauge or warning light
 - (7) Air brake pressure gauge
 - C. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - D. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - E. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - F. Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver's and passenger's seat belts.
 - G. Radio: Factory installed electronic AM/FM/WB radio.
 - H. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - I. Air Horn: Single or dual trumpet air horn.
21. Hood: Tilting fiberglass or composite hood and fenders with stationary grill.
22. Front Bumper: Swept back or similar type front bumper compatible with front frame extension.
23. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.
24. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
25. Fuel Tank(s): Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons.
26. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
27. Dump Body: Body to be no less than 96" wide outside and no less than 156" long inside (for installation on tandem axle truck with 102" CT measurement). Shall be all steel, no less than 12 cubic yards struck measure with sides the same height as ends. Sides shall be constructed of no less than 10 USS gauge steel with a minimum tensile strength of

50,000 psi. Floor shall consist of no more than one (1) piece and be constructed of no less than AR 400 steel with a minimum thickness of 3/16". There shall be a minimum of 80" of flat floor width and the floor to side shall have a minimum radius of 2" or a 45° slope. Front of body shall have no less than two (2) vertical or horizontal braces. Rear brace is to extend to the bottom of longitudinal members of body and be welded to rear apron. Sides shall have sloping rub rails and a top rail constructed of no less than 3" square tubing with a minimum wall thickness of .1875" (3/16"). Top rails shall be capped with no less than 2" x 2" x 1/4" inverted angle. Each side of body shall have a walk rail of approximately 1/4" x 1-1/2" flat steel. Top of walk rail shall be approximately 12" from bottom of body.

28. Insulation: Floor and sides of body shall be insulated. Insulation shall be located on the exterior of the body and consist of (2) two parts. Part 1 shall be an insulating material (styrofoam or similar) with a minimum thickness of .75". Insulating material shall be rated to withstand heat at a minimum of 350° F. Part 2 shall be a sheet metal or aluminum covering which is securely and permanently attached to the body. The covering shall be 12 ga. and painted the same color as the dump body.
29. Asphalt Apron: Rear of body shall have an asphalt apron constructed of no less than 1/4" steel, with full size side plates, extending approximately 12" from main portion of body at a nominal 30° downward angle and across the full width of the body.
30. Tailgate: Shall be double acting type with offset upper hinges to assure closing of gate. Upper hinge shall have greasable pins with a minimum diameter of 1-1/4". Lower pivot of tailgate shall be held in place by tailgate control hooks. The latching mechanism for the tailgate control hooks shall be air operated. Tailgate shall be equipped with chains and hooks (or key hole eyes) for lowering to any position, or for spread control. When tailgate is down in horizontal position the tailgate shall be level with dump body floor with a space of not more than 1/2" between body and bottom of gate. Tailgate shall have a minimum of two (2) vertical or one (1) horizontal brace.
31. Body Prop: Shall have a minimum of one (1) body prop to protect personnel working under body while raised. If only one body prop is used, it shall be mounted on left side of truck. Body prop/s shall be so designed that when placed in position it/they will remain in proper position to engage the body without being held in place or guided by the operator or an assistant.
32. Cab Protector: Cab protector shall be constructed from not less than 10 USS gauge steel. Shall extend no less than 24" over cab and no less than 2" above cab. Shall be full width of bed and have gussets welded on each side for support. Front lip shall be formed from piece of sheet steel that makes protector and extend approximately 2" above top of protector. Sides are to extend above top of protector approximately 2".
33. Shovel Rack: Shall consist of two steel "L's" welded to the cab protector at front of bed of correct size and spacing to hold a square or round point shovel and a handle ring approximately 3" in diameter welded at bottom front of bed. (An alternate location or design of the shovel rack may be acceptable, but must be approved by AHTD prior to delivery.)
34. Understructure: Body furnished shall be crossmemberless design. Longitudinal members to be no less than 8" channel, 11.5 pounds per foot steel with a minimum tensile strength of 50,000 psi, or structural shape and size which provides equal strength. Rear of body is to have full depth and width apron no less than 8" deep from floor of body constructed of not less than 8 USS gauge steel with a minimum tensile strength of 50,000 psi. All structural members shall have adequate bracing. Longitudinals shall be welded at rear to apron.
35. Body Hinge: Shall be heavy duty steel welded to longitudinals, or attached with Grade 8 bolts. Lower hinge to be incorporated in rear of truck frame. (Welding to truck frame is allowable at this point only.) Hinge shaft shall have a minimum diameter of 2" and be retained in such a way that the shaft does not rotate during operation of the body. Hinge assembly shall be greasable.
36. Hydraulic Hoist: Shall be telescoping type, Class 70 or better, with a minimum capacity of 20 tons, as rated by NTEA for a 13' dump body. Hoist shall be capable of raising the body to an angle of no less than 50 degrees with a 12" overhang and shall control the position of the body throughout the entire dumping cycle. The hoist shall stop automatically when the body reaches the maximum dumping angle and retain its position until released. Hoist pin housing shall be constructed with sloping sides and not less than 1/4" plate cap.
37. Hydraulic Pump and Valve: Hydraulic pump shall be gear type with sufficient capacity to handle hydraulic system furnished. The pump shall be designed to compensate for end thrust and the shafts shall turn on anti-friction roller or needle bearings. Pump furnished shall be direct mounted to PTO with not less than a 7/8", 13 tooth splined input shaft. Hydraulic control valve shall be equipped with metering air control valve which allows full "feathering" control of dump body.
38. Hydraulic Reservoir: Shall be mounted on side of frame outside the frame rails with 1/4" minimum steel mounting brackets. Reservoir shall have a minimum capacity of 40 gallons and be serviced with a minimum of 30 gallons of

hydraulic oil to functionally operate the dump body hydraulic system. A low oil level limit switch shall be installed in the side of the reservoir. It shall be positioned to actuate when the oil level reaches approximately 15 gallons. Once activated the limit switch shall disengage the PTO and illuminate a warning light in the cab of the truck. The reservoir shall have a minimum of three (3) ports in addition to those required for operation of the dump body. These ports will be no less than 1-1/4" NPT, plugged, and designed for future access to accommodate sand spreaders or similar equipment.

39. Power Take-Off: Shall be a multi-gear type with flange bracket for direct mounting to hydraulic pump. Bearings shall be a high grade needle or roller bearings. Power take-off shall operate at not less than 85% or more than 125% of engine speed. Shall be equipped with "hot shift" type power-take-off units for Allison 4500 RDS automatic transmissions with six speed programming. Power-take-off and parts furnished shall be of sufficient strength and speed to amply take care of power required to operate hoist.
40. Controls: Hoist, PTO, and tailgate controls shall each be clearly labeled as to function. Holes cut in cab floor or firewall shall be properly sealed and/or insulated.
 - A. Hoist: Control for hydraulic valve shall be a metering air valve unit with raise, lower and neutral/hold positions. Control shall be suitable for operating metering air control valve.
 - B. Dump Angle Limit Switch: The controls shall include an air operated dump angle limit switch which stops hydraulic flow by returning the hydraulic valve to the neutral position to prevent over extension of the hydraulic cylinder (cable pull-off not acceptable). PTO: Shall have a pilot light to indicate when PTO is engaged. PTO shall remain engaged until it is dis-engaged by the operator. Control unit with automatic "kick-out" is not acceptable due to the necessity for spot dumping and for some material spreader applications. Unit shall be controlled by an air valve toggle unit with on and off positions.
 - C. Control Console: PTO and hoist controls shall be installed in a console mounted in cab of truck in a location convenient to operator.
 - D. Tailgate Latch Control: Control for air operated tail gate latch shall also be located in cab of truck, mounted in console with PTO and hoist controls, or separately, but in a location convenient to operator.
41. Additional Equipment: All necessary bolts, washers, nuts, hydraulic hoses, air lines, reservoir with filler filter and breather, etc. for mounting bodies on tandem axle trucks with 102" CT measurement shall be furnished. Shall have mud flaps no less than 24" wide and 1/4" thick, without advertising, mounted behind rear wheels.
42. Frame Cut-Off: If the installation process requires the rear frame rails to be cut off to allow the body to reach proper dump angle, only the amount required to allow proper operation should be removed. It is necessary that enough frame material be available behind the spring brackets to allow installation of a pintle hitch or other towing equipment if such items are deemed necessary by the receiving District.
43. Lights and Reflectors:
 - A. Side marker and clearance lights shall be bolt on, armored type. Reflectors shall be bolt on type. (Recessed, rubber mounted, snap-in lights with reflector type lens and plug-in connectors may be used in lieu of armored lights and bolt on reflectors.) Lights, including center mounted three light cluster, and reflectors shall comply with Federal Motor Vehicle Safety Standard FMVSS108.
 - B. Stop, tail and turn signal lights that are furnished with truck shall be left in place unless relocation is required to mount body.
 - C. An additional recessed and rubber mounted multiple LED stop, tail and turn signal light with approximate dimensions of 2" wide x 6" high shall be mounted in each rear corner post. Each light assembly shall have a minimum of twelve (12) LED's. Lights to be located from slightly below to slightly above center point of corner posts.
44. Tarping System: An electrically operated dump body covering system with 45° upper arms (Aero Industries Model 575 or approved equal) shall be furnished and completely installed on the dump body. System shall consist of a roll-up bar with 12-volt electric motor, a cab operated switch, spring loaded arms and a tarp. The 12-volt motor shall have a right angle drive gearbox. The gears shall be hardened and ground steel and shall be designed to insure that the tarp cannot back-drive. The cab installed switch shall be mounted in the cab and located on the dump body control console. The tarp shall be of adequate length to properly cover the loaded body, and shall be constructed of a RFL dipped chemically treated fabric, suitable for asphalt. The tarping unit shall be "cab pro" mounted to the rear side plates of the cab protector using 1/4" mounting ears. The tarp should be positioned as high as practical while low enough to allow the cab protector to act as the wind deflector. The tarp arm springs shall be in an enclosed aluminum housing. (Exposed

springs are not acceptable.) All parts and accessories necessary for proper operation of the dump body tarping system, including all necessary wire fasteners and electric hardware, shall be furnished

45. Serial Number: Each unit shall be provided with a manufacturer's serial number, unique to each unit, permanently attached by plate or engraving. This shall be placed in a discreet location. No additional dealer's or manufacturer's advertisement shall be placed on the body without prior approval of AHTD.
46. Color: Dump Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.
47. Warranty:
 - A. Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
 - B. The dump body, hydraulic system, and other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (1) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (2) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
 - C. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
 - D. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
 - E. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
48. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
49. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions with each unit. In addition, one (1) copy of Parts Book and Service Instructions shall be furnished to Equipment and Procurement Division, P.O. Box 2261, Little Rock, AR 72203 (11302 W. Baseline Road, Little Rock, AR 72209 if shipping UPS, FedEx, etc.).

The successful bidder may provide Parts Manuals on computer media (CD ROM, Floppy Disks, etc.) in lieu of printed manuals.
50. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.

51. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.
52. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.
53. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.
54. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.
55. Due to the nature of work performed by AHTD, any body-hoist combination furnished under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. The design and strength characteristics of the entire dump unit shall be such that the unit structural members and the hoisting system shall suffer no deformation, damage or structural failure resulting from raising a full payload under these conditions.
56. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time.
57. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain "out of the loop" for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-189-036

FOR

TANDEM AXLE CAB AND CHASSIS

53,000 POUNDS GVWR

MANUAL TRANSMISSION WITH

CROSSMEMBERLESS DUMP BODY AND HOIST

12 CUBIC YARDS CAPACITY

1. GVWR: 53,000 pounds, minimum.
2. Cab to Axle: Nominal effective CA of 102" with vertical exhaust stack.
3. Intended Use: Twelve (12) cubic yard dump body.
4. Tires: Ten (10) steel belted tubeless radials, no less than 11R22.5 - "H" Load Range; Single Front and Dual Rear.
5. Wheels: Eleven (11) 22.5" Diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
6. Engine: Liquid cooled 4 cycle diesel with a minimum piston displacement of 10.5 liters. Shall have an advertised rating of no less than 350 SAE gross horsepower and a minimum of 1,350 lb. ft. SAE gross torque. Governed speed shall be no less than 2,000 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 130 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
7. Front Power Take-Off: Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision.
8. Cooling System: As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower.
9. Exhaust System: Vertical exhaust stack with rain cap or curved outlet. Exhaust stack to be equipped with a heat shield. May be a single or dual system.
10. Engine Shutdown: Engine safety shutdown system with manual or automatic override to include the following features: low oil pressure - warning bell/buzzer plus shutdown, high coolant temperature - warning bell/buzzer plus shutdown and low coolant level - warning bell/buzzer plus light or shutdown.
11. Clutch: Heavy-duty type with torque capacity for engine furnished.
12. Transmission: Eaton Fuller RTO-14908LL or RTO-16908LL.
13. Steering: Hydraulic actuated power steering as regularly offered by manufacturer.
14. Front Axle: I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 14,000 pounds.
15. Front Springs: As required to meet axle capacity specified above.
16. Rear Axle and Suspension: Tandem with power divider, inter-axle differential lock out control and Hendrickson RT or RTE equalizing beam type suspension. Shall be full floating with wet seals, outboard mounted drums and have a minimum capacity of 40,000 pounds. Shall have a ratio of 4.56, 4.63, 4.78, 4.88 or 4.89 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 69 MPH and still provide acceptable startability.)
17. Air System: Air compressor shall have a minimum capacity of 15 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
18. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes.
19. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve and tractor protection valve. Air lines and 7-wire

electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.

20. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 2,000,000. Shall have 20" minimum front frame extension.
21. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - A. Cab Mounts: Air suspension type rear cab mounts.
 - B. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Air brake pressure gauge
 - C. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - D. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - E. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - F. Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver's and passenger's seat belts.
 - G. Radio: Factory installed electronic AM/FM/WB radio.
 - H. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - I. Air Horn: Single or dual trumpet air horn.
22. Hood: Tilting fiberglass or composite hood and fenders with stationary grill.
23. Front Bumper: Swept back or similar type front bumper compatible with front frame extension.
24. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.
25. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
26. Fuel Tank(s): Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons.
27. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
28. Dump Body: Body to be no less than 96" wide outside and no less than 156" long inside (for installation on tandem axle truck with 102" CT measurement). Shall be all steel, no less than 12 cubic yards struck measure with sides the same height as ends. Sides shall be constructed of no less than 10 USS gauge steel with a minimum tensile strength of 50,000 psi. Floor shall consist of no more than one (1) piece and be constructed of no less than AR 400 steel with a minimum thickness of 3/16". There shall be a minimum of 80" of flat floor width and the floor to side shall have a

minimum radius of 2" or a 45° slope. Front of body shall have no less than two (2) vertical or horizontal braces. Rear brace is to extend to the bottom of longitudinal members of body and be welded to rear apron. Sides shall have sloping rub rails and a top rail constructed of no less than 3" square tubing with a minimum wall thickness of .1875" (3/16"). Top rails shall be capped with no less than 2" x 2" x 1/4" inverted angle. Each side of body shall have a walk rail of approximately 1/4" x 1-1/2" flat steel. Top of walk rail shall be approximately 12" from bottom of body.

29. Asphalt Apron: Rear of body shall have an asphalt apron constructed of no less than 1/4" steel, with full size side plates, extending approximately 12" from main portion of body at a nominal 30° downward angle and across the full width of the body.
30. Tailgate: Shall be double acting type with offset upper hinges to assure closing of gate. Upper hinge shall have greasable pins with a minimum diameter of 1-1/4". Lower pivot of tailgate shall be held in place by tailgate control hooks. The latching mechanism for the tailgate control hooks shall be air operated. Tailgate shall be equipped with chains and hooks (or key hole eyes) for lowering to any position, or for spread control. When tailgate is down in horizontal position the tailgate shall be level with dump body floor with a space of not more than 1/2" between body and bottom of gate. Tailgate shall have a minimum of two (2) vertical or one (1) horizontal brace.
31. Body Prop: Shall have a minimum of one (1) body prop to protect personnel working under body while raised. If only one body prop is used, it shall be mounted on left side of truck. Body prop/s shall be so designed that when placed in position it/they will remain in proper position to engage the body without being held in place or guided by the operator or an assistant.
32. Cab Protector: Cab protector shall be constructed from not less than 10 USS gauge steel. Shall extend no less than 24" over cab and no less than 2" above cab. Shall be full width of bed and have gussets welded on each side for support. Front lip shall be formed from piece of sheet steel that makes protector and extend approximately 2" above top of protector. Sides are to extend above top of protector approximately 2".
33. Shovel Rack: Shall consist of two steel "L's" welded to the cab protector at front of bed of correct size and spacing to hold a square or round point shovel and a handle ring approximately 3" in diameter welded at bottom front of bed. (An alternate location or design of the shovel rack may be acceptable, but must be approved by AHTD prior to delivery.)
34. Understructure: Body furnished shall be crossmemberless design. Longitudinal members to be no less than 8" channel, 11.5 pounds per foot steel with a minimum tensile strength of 50,000 psi, or structural shape and size which provides equal strength. Rear of body is to have full depth and width apron no less than 8" deep from floor of body constructed of not less than 8 USS gauge steel with a minimum tensile strength of 50,000 psi. All structural members shall have adequate bracing. Longitudinals shall be welded at rear to apron.
35. Body Hinge: Shall be heavy duty steel welded to longitudinals, or attached with Grade 8 bolts. Lower hinge to be incorporated in rear of truck frame. (Welding to truck frame is allowable at this point only.) Hinge shaft shall have a minimum diameter of 2" and be retained in such a way that the shaft does not rotate during operation of the body. Hinge assembly shall be greasable.
36. Hydraulic Hoist: Shall be telescoping type, Class 70 or better, with a minimum capacity of 20 tons, as rated by NTEA for a 13' dump body. Hoist shall be capable of raising the body to an angle of no less than 50 degrees with a 12" overhang and shall control the position of the body throughout the entire dumping cycle. The hoist shall stop automatically when the body reaches the maximum dumping angle and retain its position until released. Hoist pin housing shall be constructed with sloping sides and not less than 1/4" plate cap.
37. Hydraulic Pump and Valve: Hydraulic pump shall be gear type with sufficient capacity to handle hydraulic system furnished. The pump shall be designed to compensate for end thrust and the shafts shall turn on anti-friction roller or needle bearings. Pump furnished shall be direct mounted to PTO with not less than a 7/8", 13 tooth splined input shaft. Hydraulic control valve shall be equipped with metering air control valve which allows full "feathering" control of dump body.
38. Hydraulic Reservoir: Shall be mounted on side of frame outside the frame rails with 1/4" minimum steel mounting brackets. Reservoir shall have a minimum capacity of 40 gallons and be serviced with a minimum of 30 gallons of hydraulic oil to functionally operate the dump body hydraulic system. A low oil level limit switch shall be installed in the side of the reservoir. It shall be positioned to actuate when the oil level reaches approximately 15 gallons. Once activated the limit switch shall disengage the PTO and illuminate a warning light in the cab of the truck. The reservoir shall have a minimum of three (3) ports in addition to those required for operation of the dump body. These ports will be no less than 1-1/4" NPT, plugged, and designed for future access to accommodate sand spreaders or similar equipment.

39. Power Take-Off: Shall be a multi-gear type with flange bracket for direct mounting to hydraulic pump. Bearings shall be a high grade needle or roller bearings. Power take-off shall operate at not less than 85% or more than 125% of engine speed. Power-take-off shall be equipped with air shifter for mounting on bottom of transmission specified in item 12. Power-take-off and parts furnished shall be of sufficient strength and speed to amply take care of power required to operate hoist.
40. Controls: Hoist, PTO, and tailgate controls shall each be clearly labeled as to function. Holes cut in cab floor or firewall shall be properly sealed and/or insulated.
 - A. Hoist: Control for hydraulic valve shall be a metering air valve unit with raise, lower and neutral/hold positions. Control shall be suitable for operating metering air control valve.
 - B. Dump Angle Limit Switch: The controls shall include an air operated dump angle limit switch which stops hydraulic flow by returning the hydraulic valve to the neutral position to prevent over extension of the hydraulic cylinder (cable pull-off not acceptable). PTO: Shall have a pilot light to indicate when PTO is engaged. PTO shall remain engaged until it is dis-engaged by the operator. Control unit with automatic "kick-out" is not acceptable due to the necessity for spot dumping and for some material spreader applications. Unit shall be controlled by an air valve toggle unit with on and off positions.
 - C. Control Console: PTO and hoist controls shall be installed in a console mounted in cab of truck in a location convenient to operator.
 - D. Tailgate Latch Control: Control for air operated tail gate latch shall also be located in cab of truck, mounted in console with PTO and hoist controls, or separately, but in a location convenient to operator.
41. Additional Equipment: All necessary bolts, washers, nuts, hydraulic hoses, air lines, reservoir with filler filter and breather, etc. for mounting bodies on tandem axle trucks with 102" CT measurement shall be furnished. Shall have mud flaps no less than 24" wide and 1/4" thick, without advertising, mounted behind rear wheels.
42. Frame Cut-Off: If the installation process requires the rear frame rails to be cut off to allow the body to reach proper dump angle, only the amount required to allow proper operation should be removed. It is necessary that enough frame material be available behind the spring brackets to allow installation of a pintle hitch or other towing equipment if such items are deemed necessary by the receiving District.
43. Lights and Reflectors:
 - A. Side marker and clearance lights shall be bolt on, armored type. Reflectors shall be bolt on type. (Recessed, rubber mounted, snap-in lights with reflector type lens and plug-in connectors may be used in lieu of armored lights and bolt on reflectors.) Lights, including center mounted three light cluster, and reflectors shall comply with Federal Motor Vehicle Safety Standard FMVSS108.
 - B. Stop, tail and turn signal lights that are furnished with truck shall be left in place unless relocation is required to mount body.
 - C. An additional recessed and rubber mounted multiple LED stop, tail and turn signal light with approximate dimensions of 2" wide x 6" high shall be mounted in each rear corner post. Each light assembly shall have a minimum of twelve (12) LED's. Lights to be located from slightly below to slightly above center point of corner posts.
44. Tarping System: An electrically operated dump body covering system with 45° upper arms (Aero Industries Model 575 or approved equal) shall be furnished and completely installed on the dump body. System shall consist of a roll-up bar with 12-volt electric motor, a cab operated switch, spring loaded arms and a tarp. The 12-volt motor shall have a right angle drive gearbox. The gears shall be hardened and ground steel and shall be designed to insure that the tarp cannot back-drive. The cab installed switch shall be mounted in the cab and located on the dump body control console. The tarp shall be of adequate length to properly cover the loaded body, and shall be constructed of a RFL dipped chemically treated fabric, suitable for asphalt. The tarping unit shall be "cab pro" mounted to the rear side plates of the cab protector using 1/4" mounting ears. The tarp should be positioned as high as practical while low enough to allow the cab protector to act as the wind deflector. The tarp arm springs shall be in an enclosed aluminum housing. (Exposed springs are not acceptable.) All parts and accessories necessary for proper operation of the dump body tarping system, including all necessary wire fasteners and electric hardware, shall be furnished
45. Serial Number: Each unit shall be provided with a manufacturer's serial number, unique to each unit, permanently attached by plate or engraving. This shall be placed in a discreet location. No additional dealer's or manufacturer's advertisement shall be placed on the body without prior approval of AHTD.

46. Color: Dump Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.
47. Warranty:
- A. Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
 - B. The dump body, hydraulic system, and other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (1) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (2) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
 - C. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
 - D. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
 - E. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
48. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
49. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions with each unit. In addition, one (1) copy of Parts Book and Service Instructions shall be furnished to Equipment and Procurement Division, P.O. Box 2261, Little Rock, AR 72203 (11302 W. Baseline Road, Little Rock, AR 72209 if shipping UPS, FedEx, etc.).
- The successful bidder may provide Parts Manuals on computer media (CD ROM, Floppy Disks, etc.) in lieu of printed manuals.
50. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
51. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.
52. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If

requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.

53. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.
54. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.
55. Due to the nature of work performed by AHTD, any body-hoist combination furnished under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. The design and strength characteristics of the entire dump unit shall be such that the unit structural members and the hoisting system shall suffer no deformation, damage or structural failure resulting from raising a full payload under these conditions.
56. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time.
57. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain "out of the loop" for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-191-038

FOR

TANDEM AXLE CAB AND CHASSIS

53,000 POUNDS GVWR

EATON FULLER ULTRASHIFT TRANSMISSION

CROSSMEMBERLESS DUMP BODY AND HOIST

12 CUBIC YARDS CAPACITY

1. GVWR: 53,000 pounds, minimum.
2. Cab to Axle: Nominal effective CA of 102" with vertical exhaust stack.
3. Intended Use: Twelve (12) cubic yard dump body.
4. Tires: Ten (10) steel belted tubeless radials, no less than 11R22.5 - "H" Load Range; Single Front and Dual Rear.
5. Wheels: Eleven (11) 22.5" Diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm 10 hole bolt circle diameter and not less than 8.25" rim section.
6. Engine: Liquid cooled 4 cycle diesel with a minimum piston displacement of 10.5 liters. Shall have an advertised rating of no less than 350 SAE gross horsepower and a minimum of 1,350 lb. ft. SAE gross torque. Governed speed shall be no less than 2,000 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 130 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
7. Front Power Take-Off: Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision.
8. Cooling System: As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower.
9. Exhaust System: Vertical exhaust stack with rain cap or curved outlet. Exhaust stack to be equipped with a heat shield. May be a single or dual system.
10. Engine Shutdown: Engine safety shutdown system with manual or automatic override to include the following features: low oil pressure - warning bell/buzzer plus shutdown, high coolant temperature - warning bell/buzzer plus shutdown and low coolant level - warning bell/buzzer plus light or shutdown.
11. Clutch: Heavy-duty type with torque capacity for engine furnished.
12. Transmission: Eaton Fuller UltraShift FO-14E308LL-VCS or FO-16E308LL-VCS.
13. Steering: Hydraulic actuated power steering as regularly offered by manufacturer.
14. Front Axle: I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 14,000 pounds.
15. Front Springs: As required to meet axle capacity specified above.
16. Rear Axle and Suspension: Tandem with power divider, inter-axle differential lock out control and Hendrickson RT or RTE equalizing beam type suspension. Shall be full floating with wet seals, outboard mounted drums and have a minimum capacity of 40,000 pounds. Shall have a ratio of 4.56, 4.63, 4.78, 4.88 or 4.89 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 69 MPH and still provide acceptable startability.)
17. Air System: Air compressor shall have a minimum capacity of 15 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
18. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes.

19. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve and tractor protection valve. Air lines and 7-wire electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.
20. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 2,000,000. Shall have 20" minimum front frame extension.
21. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - A. Cab Mounts: Air suspension type rear cab mounts.
 - B. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Air brake pressure gauge
 - C. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - D. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - E. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - F. Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver's and passenger's seat belts.
 - G. Radio: Factory installed electronic AM/FM/WB radio.
 - H. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors.
 - I. Air Horn: Single or dual trumpet air horn.
22. Hood: Tilting fiberglass or composite hood and fenders with stationary grill.
23. Front Bumper: Swept back or similar type front bumper compatible with front frame extension.
24. Lights: Shall be equipped with dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and tail lights in addition to directional signals.
25. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
26. Fuel Tank(s): Single or dual fuel tanks with instrument panel fuel gauge. Minimum fuel capacity of 100 gallons.

27. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
28. Dump Body: Body to be no less than 96" wide outside and no less than 156" long inside (for installation on tandem axle truck with 102" CT measurement). Shall be all steel, no less than 12 cubic yards struck measure with sides the same height as ends. Sides shall be constructed of no less than 10 USS gauge steel with a minimum tensile strength of 50,000 psi. Floor shall consist of no more than one (1) piece and be constructed of no less than AR 400 steel with a minimum thickness of 3/16". There shall be a minimum of 80" of flat floor width and the floor to side shall have a minimum radius of 2" or a 45° slope. Front of body shall have no less than two (2) vertical or horizontal braces. Rear brace is to extend to the bottom of longitudinal members of body and be welded to rear apron. Sides shall have sloping rub rails and a top rail constructed of no less than 3" square tubing with a minimum wall thickness of .1875" (3/16"). Top rails shall be capped with no less than 2" x 2" x 1/4" inverted angle. Each side of body shall have a walk rail of approximately 1/4" x 1-1/2" flat steel. Top of walk rail shall be approximately 12" from bottom of body.
29. Asphalt Apron: Rear of body shall have an asphalt apron constructed of no less than 1/4" steel, with full size side plates, extending approximately 12" from main portion of body at a nominal 30° downward angle and across the full width of the body.
30. Tailgate: Shall be double acting type with offset upper hinges to assure closing of gate. Upper hinge shall have greasable pins with a minimum diameter of 1-1/4". Lower pivot of tailgate shall be held in place by tailgate control hooks. The latching mechanism for the tailgate control hooks shall be air operated. Tailgate shall be equipped with chains and hooks (or key hole eyes) for lowering to any position, or for spread control. When tailgate is down in horizontal position the tailgate shall be level with dump body floor with a space of not more than 1/2" between body and bottom of gate. Tailgate shall have a minimum of two (2) vertical or one (1) horizontal brace.
31. Body Prop: Shall have a minimum of one (1) body prop to protect personnel working under body while raised. If only one body prop is used, it shall be mounted on left side of truck. Body prop/s shall be so designed that when placed in position it/they will remain in proper position to engage the body without being held in place or guided by the operator or an assistant.
32. Cab Protector: Cab protector shall be constructed from not less than 10 USS gauge steel. Shall extend no less than 24" over cab and no less than 2" above cab. Shall be full width of bed and have gussets welded on each side for support. Front lip shall be formed from piece of sheet steel that makes protector and extend approximately 2" above top of protector. Sides are to extend above top of protector approximately 2".
33. Shovel Rack: Shall consist of two steel "L's" welded to the cab protector at front of bed of correct size and spacing to hold a square or round point shovel and a handle ring approximately 3" in diameter welded at bottom front of bed. (An alternate location or design of the shovel rack may be acceptable, but must be approved by AHTD prior to delivery.)
34. Understructure: Body furnished shall be crossmemberless design. Longitudinal members to be no less than 8" channel, 11.5 pounds per foot steel with a minimum tensile strength of 50,000 psi, or structural shape and size which provides equal strength. Rear of body is to have full depth and width apron no less than 8" deep from floor of body constructed of not less than 8 USS gauge steel with a minimum tensile strength of 50,000 psi. All structural members shall have adequate bracing. Longitudinals shall be welded at rear to apron.
35. Body Hinge: Shall be heavy duty steel welded to longitudinals, or attached with Grade 8 bolts. Lower hinge to be incorporated in rear of truck frame. (Welding to truck frame is allowable at this point only.) Hinge shaft shall have a minimum diameter of 2" and be retained in such a way that the shaft does not rotate during operation of the body. Hinge assembly shall be greasable.
36. Hydraulic Hoist: Shall be telescoping type, Class 70 or better, with a minimum capacity of 20 tons, as rated by NTEA for a 13' dump body. Hoist shall be capable of raising the body to an angle of no less than 50 degrees with a 12" overhang and shall control the position of the body throughout the entire dumping cycle. The hoist shall stop automatically when the body reaches the maximum dumping angle and retain its position until released. Hoist pin housing shall be constructed with sloping sides and not less than 1/4" plate cap.

37. Hydraulic Pump and Valve: Hydraulic pump shall be gear type with sufficient capacity to handle hydraulic system furnished. The pump shall be designed to compensate for end thrust and the shafts shall turn on anti-friction roller or needle bearings. Pump furnished shall be direct mounted to PTO with not less than a 7/8", 13 tooth splined input shaft. Hydraulic control valve shall be equipped with metering air control valve which allows full "feathering" control of dump body.
38. Hydraulic Reservoir: Shall be mounted on side of frame outside the frame rails with 1/4" minimum steel mounting brackets. Reservoir shall have a minimum capacity of 40 gallons and be serviced with a minimum of 30 gallons of hydraulic oil to functionally operate the dump body hydraulic system. A low oil level limit switch shall be installed in the side of the reservoir. It shall be positioned to actuate when the oil level reaches approximately 15 gallons. Once activated the limit switch shall disengage the PTO and illuminate a warning light in the cab of the truck. The reservoir shall have a minimum of three (3) ports in addition to those required for operation of the dump body. These ports will be no less than 1-1/4" NPT, plugged, and designed for future access to accommodate sand spreaders or similar equipment.
39. Power Take-Off: Shall be a multi-gear type with flange bracket for direct mounting to hydraulic pump. Bearings shall be a high grade needle or roller bearings. Power take-off shall operate at not less than 85% or more than 125% of engine speed. Shall be equipped with "hot shift" type power-take-off units for Allison 4500 RDS automatic transmissions with six speed programming. Power-take-off and parts furnished shall be of sufficient strength and speed to amply take care of power required to operate hoist.
40. Controls: Hoist, PTO, and tailgate controls shall each be clearly labeled as to function. Holes cut in cab floor or firewall shall be properly sealed and/or insulated.
 - A. Hoist: Control for hydraulic valve shall be a metering air valve unit with raise, lower and neutral/hold positions. Control shall be suitable for operating metering air control valve.
 - B. Dump Angle Limit Switch: The controls shall include an air operated dump angle limit switch which stops hydraulic flow by returning the hydraulic valve to the neutral position to prevent over extension of the hydraulic cylinder (cable pull-off not acceptable). PTO: Shall have a pilot light to indicate when PTO is engaged. PTO shall remain engaged until it is dis-engaged by the operator. Control unit with automatic "kick-out" is not acceptable due to the necessity for spot dumping and for some material spreader applications. Unit shall be controlled by an air valve toggle unit with on and off positions.
 - C. Control Console: PTO and hoist controls shall be installed in a console mounted in cab of truck in a location convenient to operator.
 - D. Tailgate Latch Control: Control for air operated tail gate latch shall also be located in cab of truck, mounted in console with PTO and hoist controls, or separately, but in a location convenient to operator.
41. Additional Equipment: All necessary bolts, washers, nuts, hydraulic hoses, air lines, reservoir with filler filter and breather, etc. for mounting bodies on tandem axle trucks with 102" CT measurement shall be furnished. Shall have mud flaps no less than 24" wide and 1/4" thick, without advertising, mounted behind rear wheels.
42. Frame Cut-Off: If the installation process requires the rear frame rails to be cut off to allow the body to reach proper dump angle, only the amount required to allow proper operation should be removed. It is necessary that enough frame material be available behind the spring brackets to allow installation of a pintle hitch or other towing equipment if such items are deemed necessary by the receiving District.
43. Lights and Reflectors:
 - A. Side marker and clearance lights shall be bolt on, armored type. Reflectors shall be bolt on type. (Recessed, rubber mounted, snap-in lights with reflector type lens and plug-in connectors may be used in lieu of armored lights and bolt on reflectors.) Lights, including center mounted three light cluster, and reflectors shall comply with Federal Motor Vehicle Safety Standard FMVSS108.
 - B. Stop, tail and turn signal lights that are furnished with truck shall be left in place unless relocation is required to mount body.

- C. An additional recessed and rubber mounted multiple LED stop, tail and turn signal light with approximate dimensions of 2" wide x 6" high shall be mounted in each rear corner post. Each light assembly shall have a minimum of twelve (12) LED's. Lights to be located from slightly below to slightly above center point of corner posts.
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46. Color: Dump Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.
47. Warranty:
- A. Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
 - B. The dump body, hydraulic system, and other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (1) Warranty should include all parts, labor and transportation costs to the location of equipment.
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 - D. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
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failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.

48. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
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The successful bidder may provide Parts Manuals on computer media (CD ROM, DVD, etc.) in lieu of printed manuals.
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SPECIFICATION 13-194-038

FOR

TANDEM AXLE CAB AND CHASSIS

58,000 POUNDS GVWR

EATON FULLER ULTRASHIFT TRANSMISSION WITH

WESTERN STYLE 15' DUMP BODY AND HOIST

WITH UNDERBODY SCRAPER

- A. **General:** This specification is designed to provide the Arkansas State Highway and Transportation Department with tandem axle trucks for maintenance operations. The truck's uses will consist of material hauling, trailer towing, operation of hydraulically controlled snowplow, underbody scraper and a 15' material spreader.
- B. **Cab and Chassis:**
1. **GVWR:** 58,000 pounds, minimum.
 2. **Cab to Axle:** Nominal effective CA of 144".
 3. **Intended Use:** Twelve (12) cubic yard dump body with front mount snowplow, underbody scraper and material spreader.
 4. **Front Tires And Wheels:** Two (2) 315/80R22.5 steel belted tubeless radials - load range "L" minimum. Shall be mounted on 22.5" diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm ten (10) hole bolt circle diameter and not less than 9" rim section. All tires must have speed restriction that exceeds 65 MPH.
 5. **Rear Tires And Wheels:** Nine (9) 11R22.5 steel belted tubeless radials - load range "H" minimum. Shall be mounted on 22.5" diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm ten (10) hole bolt circle diameter and not less than 8.25" rim section. All tires must have speed restriction that exceeds 65 MPH.
 6. **Engine:** Liquid cooled 4 cycle diesel with a minimum piston displacement of 12.4 liters. Shall have an advertised rating of no less than 430 SAE gross horsepower and a minimum of 1,550 lb. ft. SAE gross torque. Governed speed shall be no less than 2,000 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 160 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
 7. **Front Power Take-Off:** Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision. Driveshaft shall not pass through the radiator, charge air cooler, or air conditioning condenser.
 8. **Cooling System:** As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower. IF optional corrosion resistant radiator coating or treatment is available it must be provided.
 9. **Exhaust System:** Vertical exhaust stack with curved outlet. Exhaust stack to be equipped with a heat shield. If the PDF is part of the exhaust stack, the clearance to the dump body must be pre approved. Exhaust system design and/or components shall not hinder the installation of under-frame snow removal equipment behind the cab.
 10. **Engine Shutdown:** Engine safety shutdown system with manual or automatic override to include the following features: Low oil pressure warning bell/buzzer plus shutdown, high coolant temperature warning bell/buzzer plus shutdown and low coolant level warning bell/buzzer plus light or shutdown.
 11. **Clutch:** Heavy-duty type with torque capacity for engine furnished.
 12. **Transmission:** Eaton Fuller Ultra-Shift FO-16E308LL-VCS.
 13. **Steering:** Hydraulic actuated power steering as regularly offered by manufacturer.
 14. **Front Axle:** I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 18,000 pounds. Set forward only, axle set-back not to exceed 32".

15. Front Springs: As required to meet axle capacity specified above.
16. Rear Axle and Suspension: Tandem with power divider, inter-axle differential lock out control and Hendrickson RT or RTE equalizing beam type suspension. Shall be full floating with wet seals, outboard mounted drums and have a minimum capacity of 40,000 pounds. Shall have a ratio of 4.56, 4.63, 4.78, 4.88 or 4.89 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 69 MPH and still provide acceptable startability.)
17. Air System: Air compressor shall have a minimum capacity of 15 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
18. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes. Brake chambers on the drive axles must be located inside the rear tire envelope to prevent chambers from interfering with pull-type asphalt spreader rollers. Installation of the air tanks and/or dryer shall not inhibit the installation of snow removal equipment underneath the truck between the cab and front tandem (clear frame).
19. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve, tractor protection valve and trailer anti-lock provisions. Air lines and 7-wire electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.
20. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 2,500,000. Shall have 20" minimum front frame extension.
21. Ground Clearance: Frame mounted components (fuel tanks and fuel tank brackets, steps, air tank, battery boxes, etc.) shall have a minimum of 13" ground clearance.
22. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - a. Cab Mounts: Air suspension type rear cab mounts.
 - b. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Air brake pressure gauge
 - c. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - d. Tilt Steering Column: Factory installed.
 - e. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - f. Plow Light Harness: Factory installed wiring harness with connector for installation of snowplow lights. Harness must provide circuits for high and low beam headlights, marker lights and turn signals with factory installed dash mounted switch.
 - g. Two-way Radio Harness: Factory installed wiring and circuit protection for two-way radio shall be installed with wiring terminating in the overhead console. Wire ends shall be factory sealed to prevent accidental grounding. One circuit to be continuously hot with 20-amp protection, one circuit to be hot with ignition on, with 5-amp protection.

- h. Ground Speed Harness: Factory installed wiring harness to provide the body builder a connection for ground speed signal. Body builder connection point to be located inside the cab.
 - i. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - j. Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver and passenger side seat belts.
 - k. Radio: Factory installed electronic AM/FM/WB radio.
 - l. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors, 8" round or 6" x 6" rectangular.
 - m. Air Horn: Single or dual trumpet air horn.
23. Hood: Tilting fiberglass or composite hood and fenders with stationary grille and tilt assist mechanism.
24. Front Bumper: Delete.
25. Lights: Shall be equipped with factory installed dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and taillights in addition to directional signals.
26. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
27. Fuel Tank(s): Single fuel tank with instrument panel fuel gauge. Tank shall have a minimum fuel capacity of 100 gallons and be mounted on left side of truck. The tank shall not extend more than 7.5 inches beyond the rear of the cab.
28. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
- C. Dump Body, Front Snow Plow Hitch And Lift Assembly:
- 1. General: Shall be Western Style crossmemberless and capable of accommodating a 15' material spreader with attached liquid storage tanks. The floor, sides and main long sill are to be full length with no cross-splices. All boxed areas of the dump body shall be sealed. All welds shall be continuous. Hinge pins shall be removable. All grease zerks shall be threaded. Drive-in zerks are not acceptable. All threaded holes for grease zerks shall be of sufficient depth to prevent the zerk from bottoming out when tightened.
 - a. Capacity: Shall be 12 cubic yards struck measure.
 - b. Inside Length: No more than 15 foot.
 - c. Inside Width: No less than 86 inches.
 - d. Outside Width: 95 inches – 100 inches.
 - e. Side Height: No less than 36 inches with raised ends.
 - f. Tailgate Height: No more than 36 inches.
 - 2. Material: The dump body main long sills and top rail shall be constructed using high strength steel or tubing equivalent.
 - a. Main Long Sills: ¼ inch.
 - b. Floor: ¼ inch (AR-450).
 - c. Tailgate: ¼ inch (AR-450).
 - d. Sides: 3/16 inch (AR-450).
 - e. Front: 3/16 inch (AR-450).

f. Formed Top Rail: 3/16 inch.

3. Mounting:

- a. Pivot Pin: Rear edge of pivot pin shall be no more than 1 inch forward from the rear face of the rear hitch plate.
 - b. Dump Body Pivot: Shall be 12 inches from the centerline of the pivot pin to the rear face of the dump body not including the tailgate. Pivots shall facilitate thorough greasing. Bushings shall have an internal radial groove aligned with the grease fitting. Pivot pins shall be drilled and cross-drilled.
 - c. The distance from the rear face of the rear hitch plate to the center line of the rear drive axle shall be no less than 21" or no more than 22". Rear drive axle tires shall not extend past the rear face of the rear hitch plate.
 - d. Dump Body: Shall be mounted a minimum of 3" from the hydraulic tank, excluding the sub frame of the tank and hoist.
 - e. Ground Strap: A 4-gauge battery cable ground strap shall be installed from the dump body to the truck frame. The strap shall be attached to the truck frame by no less than a 5/16" cadmium plated bolt with star washers on both sides of the strap eye to insure a good ground.
4. Body Props: A storable body prop shall be provided for each side of the dump body. Pivots for the body props shall be greasable and body props shall be designed to withstand the down-pressure of the hoist without damaging the dump body, chassis, or any related components.
5. Cab Protector: The half (1/2) cab protector shall not interfere with the cab mounted vertical exhaust pipe. The cab protector shall be mounted, welded, and gusseted to prevent flexing or vibration. The outer front corners shall be angled at 45 degrees in order to provide mounting spaces for the installation of Peterson 45 Series LED flashers or approved equivalent in each front corner. The lights shall be visible from both the front and the side of the cab protector.
6. Sides: Sides shall have a formed, debris shedding top rail and horizontal external supports. Sides shall have no provision for extension boards.
7. Winch Slide Rail: One (1) slide rail to be welded on the driver's side of the dump body. Slide rail shall run the full length of the bottom side of upper body rail. The slide rail shall be installed in such a manner as to allow for the use of removable winches. Four winches containing nylon webbing measuring 4" x 10' with a flat hook shall be provided.
8. Tailgate: The tailgate shall be double acting, and vertically straight with offset hinges for positive closure. The tailgate shall be operated by a two-position bi-stable switch. Tailgate shall have boxed upper, lower, side, and intermediate horizontal rib supports. Lift handles shall be welded on each side just above the bottom support rib. When tailgate is lowered parallel to body floor, the inside surface of the tailgate shall provide a smooth level joint between the tailgate and the body floor.
- a. Removal: A hinged "D" ring shall be mounted top and center of the tailgate to provide a lifting hook for removal.
 - b. Spreader Retainer Chains: Two (2) 3/8 inch grade 70 chains for holding spreader shall be provided and stowed, when not in use, in boxes that are externally welded on tailgate.
 - c. Anchor Points: Anchor points for the tailgate chains shall be made from 3/8 inch thick steel and be lapped on the outside of the dump body with a minimum of 1 inch overlap. Keyhole slot in anchor points shall be configured so that when installed, the link of the tailgate chain nested in the anchor is no more than 1 inch away from the rear face of the dump body at the farthest point.
 - d. Top Hinge Pins: The top hinge pins shall be minimum 1 inch diameter and pivot through a greasable bushing. One end shall be tapered approximately 30 degrees for ease of alignment. 30 degree taper shall be no less than 1/8 inch or no more than 1/4 inch in length.
 - e. Lower Pins: The lower pins shall be a minimum of 1-1/8 inch diameter. Tailgate shall, without assistance from the locking device, seal against the floor and side sheets of the dump body, with no more than a 1/16 inch gap at any point. With the tailgate closed and the locking device open, tailgate lower pins shall have no less than 1/8 inch or more than 1/4 inch gap between the forward edge of the pin and the forward edge of the cradle.

- f. License Plate Bracket: A license plate bracket shall be welded on the left hand side of the tailgate, at approximately half the height of the tailgate.
- g. Tailgate Latch:
- (1) An over-center locking device on each side of the dump body shall hold the tailgate securely closed. Latching arms shall be forged steel.
 - (2) The locking device shall be operated by an air cylinder, which shall be mounted between the long sills. Air cylinder shall be controlled by the chassis air accessory power supply.
 - (3) Locking device shall be adjustable at each side of the dump body.
 - (4) A manual over ride shall be provided on the outside of the dump body, allowing the operator to lock or unlock the tailgate using a simple adjustable wrench and without removing components.
 - (5) The tailgate latch cross shaft assembly shall be supported on each end by bushings.
 - (6) Lubrication points on the tailgate latch cross shaft shall facilitate easier greasing by means of grooved bushings and/or shafts.
 - (7) Grease fittings at each end of the tailgate cross shaft shall be visible and accessible from the outside face of the dump body.
9. Ladder: A pull out style two-rung ladder shall be installed on each side of the dump body. Location of the ladder shall be such that operator does not have to climb over the tarp bow when the tarp is retracted. Grab handles shall be installed on the outside of the dump body and provide for three (3) points of contact while using the ladder.
10. Toolbox: A toolbox measuring approximately 18" x 18" x 24" shall be installed on the right hand outside frame rail.
11. Hoist:
- a. Hoist shall be a trunnion mount, head lift, double-acting cylinder.
 - b. The hoist should be designed to accept a Model CS 140-5.5-3DA MAILHOT cylinder or approved equivalent. The cylinder sleeves shall be nitride coated. Sub-frame hoists will not be accepted.
 - c. A flared body bracket will be attached to either the hoist frame or body understructure to align body in position and keep from moving side to side.
12. Brake, Turn And Tail Lights: Lighting shall meet all Federal and State DOT specifications, which requires an independent running light on the rear corners.
- a. All lights shall be LED and mounted in shockproof rubber grommets.
 - b. All lights shall be connected to a one piece wiring harness with molded connectors.
 - c. Each rear corner post shall have a built in, recessed 4" x 5" rectangular stop/turn taillight and backup light. Suitable make and model is Peterson 45 Series, or approved equivalent.
 - d. A 1-1/2 inch pipe shall extend through the long sills at the rear for routing of electric wiring. Pipes are to be fully welded, sealing the joint at the long sill.
13. Raised Body Indicator: A sealed proximity switch shall be mounted near the hoist assembly to control a raised body indicator light. The light shall be powered by the chassis electric accessory power supply. A dash mounted indicator light shall be provided and be plainly visible to the seated operator. The indicator light shall be red and flash when the dump body is raised.
14. Spreader Light: A work light shall be mounted below the left rear dump body corner. The light shall be controlled by the chassis electric accessory power supply. The light shall not interfere with the operations of the material spreader. Suitable make and model is Truck-Lite model 80360 or approved equivalent.
15. Mud Flaps: Friction type mud flap brackets to be attached to the underside of the dump body at the rear. Brackets shall allow replacement of the mud flap by removing only one fastener. Mud flaps shall be 24" wide and long enough to satisfy FMVSS. Front mud flap brackets to be attached to underside of bed. Front mud flaps shall be 24" wide, anti-

sail and long enough to keep rear tires from throwing debris on the back of the cab. All mud flaps shall have no dealer or manufacturer advertisements.

16. Hydraulic Couplers:

- a. The curb side of the dump body shall have three (3) 3/8" male couplers. Couplers shall be attached to male pipe X male JIC bulkhead fittings mounted on the lowest rub rail near the rear of the bed.
- b. The driver's side of the dump body shall have three (3) male couplers for the spreader. Couplers shall be attached to male pipe X male JIC bulkhead fittings mounted on the lowest rub rail near the rear of the bed.
- c. The hydraulic lines shall extend from the lowest rub rails to the body's main long sills through a fabricated enclosure on the underside of the body. The main long sills shall have passageways at the rear for the hydraulic lines. Passages through the long sills shall be sealed around the passage to prevent moisture entry into the long sill.

17. Tarp: A fully automatic two (2) arm type tarp system shall be installed. It shall be an electric system operated from the cab. The arms and tarp protecting windshield shall be aluminum and form arches that provide maximum clearance and fit for loading material into body. The tarp shall be designed for hot asphalt. The width of the tarp shall be within 4" of the inside width of the dump body. The arm springs shall be adjustable and designed to mount on the underside of the dump body. The elbows of the tarp arms shall be bolted to the arms. The tarp shall be controlled by the chassis electric accessory power supply. Shall be Aero Series 550 or approved equivalent.

18. Paver Lip: A paver or asphalt lip shall be mounted on the rear dump body apron. Paver lip shall be mounted at an angle no less than 24 degrees but no more than 28 degrees. Paver lip length shall be such as to provide approximately 20" of overhang, measured from the rear face of the rear hitch plate to the rear edge of the paver lip.

19. Rear Hitch Plate And Pintle Hitch:

- a. A 3/4" thick steel rear hitch plate shall be securely welded and gusseted to rear of frame rails.
- b. Plate shall have service and emergency trailer glad hands positioned away from the center of the rear hitch plate to prevent interference with a trailer tongue when making tight turns. Glad hands shall be mounted to a bulkhead fitting installed in the plate and have tethered removable covers.
- c. The trailer connection furnished with the chassis shall be mounted through the rear hitch plate in a suitable location.
- d. Two (2) Buyers Products B50 or approved equivalent DOT "D" rings, with 20 ton capacity each shall be securely welded to the rear hitch plate.
- e. A Buyers Products PH30 rigid pintle hitch or approved equivalent shall be installed on the rear hitch plate using grade eight (8) hardware. Hitch shall be adjustable in height. Settings shall be 24", 26 1/4", 28 1/2", 30 3/4" centerline height above the ground plus or minus 1".
- f. A rear chipper bar shall be installed on the pintle plate flange. Unit must bolt on with a minimum of four (4) 5/8" grade eight (8) bolts per side. Unit shall be constructed of 3 1/2" x 4" angle and 1 3/4" cold roll bar stock. Width of the bar shall be 17". Hitch height shall be 14" from the ground to the center of chipper bar.

20. LED Warning Light System: Truck shall be equipped with an LED warning light system. System shall emit light that is amber in color and shall provide 360 degrees of visibility in a horizontal plane around the truck. The system shall use two (2) lights recessed into the front corners of the body's cab shield at a 45 degree angle and two (2) lights recessed into the body's rear corner posts. Lights shall be mounted in rubber grommets and independently programmable. Wiring harness for warning lights shall be without splices. Lights shall operate with the key switch in the on and off position while capable of automatically shutting off after 12 hours of operation with the key switch in the off position. A green, dash mounted LED indicator light shall illuminate when the warning lights are operating. Lights shall operate by a two (2) position bi-stable switch. Lights shall be Peterson 45 Series or approved equivalent.

21. Electrical And Illumination Installation:

- a. All installed wiring must be of adequate size to handle the anticipated loads of all electrical components. All wiring must be uninterrupted and complete with no splices.
- b. All wiring must be color coded.

- c. All wire terminal ends (spade, ring, etc.) shall be crimped, soldered to the wires and heat shrank or weatherproof connectors. Scotch-Loc fasteners and/or crimp butt connectors are not acceptable for any connection.
- d. All electrical connections shall be protected with dielectric silicone grease.
- e. All wiring shall be enclosed in a protective wiring loom, conduit or wrapped harness.
- f. The edges of all holes through which wiring must pass shall be protected with a grommet.
- g. Low current circuits, such as the spreader light or relay activation circuits shall be controlled by the chassis electric accessory power supply.
- h. High current circuits, such as the tarp motor circuit shall be powered directly from the battery and protected by a master resettable breaker or a fusible link.
- i. Body Builder installed wiring going to the rear of the frame and dump body shall be grouped together and bound. This bound harness shall then be secured to a painted metal strap, approximately 1 1/4" x 1/4" in size. This strap shall be secured to the top of the frame cross members away from the side rails.
- j. All wiring to lamps shall be stress relieved within 6" of the lamp.
- k. Wiring routed through the hydraulic enclosure sides shall be routed through a sealed compression type strain relief or a molded bulkhead fitting.

22. Air Powered Accessory Installation:

- a. All lines shall be routed in a manner to minimize rub points and bends. Critical rub points shall be wrapped for protection.
- b. All lines shall be routed or shielded to protect them from heat sources.
- c. Air lines shall be colored, identifying individual circuits with each circuit being a different color.
- d. Body Builder installed accessory air lines going to the rear of the frame and dump body shall be grouped together and bound with the Body Builder installed wiring going to the rear of the frame and dump body. This bound harness shall then be secured to a painted metal strap, approximately 1 1/4" x 1/4" in size. This strap shall be secured to the top of the frame cross members away from the side rails.
- e. All air powered accessories shall be controlled by the chassis air accessory power supply.

23. Color: Dump Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.

D. Front Bumper With Snowplow Hitch And Lift Assembly:

- 1. Type: Low profile, front frame mounted universal plow hitch with fold down and adjustable lift arm. Shall be capable of self storing lift cylinder.
- 2. Lift Cylinder: Shall be 3 x 10 S/A.
- 3. Lift Arm Mounting Frame: Shall be constructed using 1/2" x 3" angle welded to a 10" structural channel which forms the lift frame. Hitch frame is to be welded to 1/2" x 12" tapered cheek plates and securely bolted to the truck frame on each side frame tail.
- 4. Hitch: Shall be capable of carrying plows from 10' to 14' in length. (Hitches using braces running from the lift frame to the front axle of the vehicle are not acceptable)
- 5. Fasteners: Shall be grade eight (8) flange bolts with top lock nuts. The hitch cheek plates are to be bolted to the frame by a minimum of five (5) 5/8" diameter bolts and four (4) 7/16" diameter bolts per side.
- 6. Rocker Angles And Plates: Shall be utilized above and below the truck frame to keep the hitch from loosening and moving forward. The rocker plates are to be welded to the cheek plates and must be installed squarely to the truck frame surfaces.
- 7. Lift Arm Bracket: Lift arm bracket and lower drop bar retaining/connecting lugs shall be fabricated from 3/4" thick plate.

8. The hitch uses drop bar weldments to attach the plow push frame to the truck hitch. The drop bars shall be fabricated from 1" thick bars with lower end plates which will allow the attachment of any snowplow with 30" or 30 1/2" push frame centers.
 9. Lower holes for plow attachment are to allow for 1 1/4" mounting pins.
 10. Bumper: Two (2) bumper wings (right side and left side) shall be provided as an integral portion of the plow hitch. Each bumper wing shall be constructed using 10" HD structural channel. The wings shall be approximately the same height as the truck manufacturer's standard front bumper and shall be swept back to conform to the vehicle front hood and fenders. The bumper wings sections shall be bolted to the vehicle through the hitch cheek plate and the truck frame.
 11. Auxiliary Snowplow Headlights: (If factory installed snowplow lights or a suitable factory installed bracket is available, it may be submitted for approval)
 - a. Front auxiliary halogen headlights shall be Truck-Lite model 645 or approved equivalent.
 - b. Auxiliary headlights shall not obstruct the driver's vision and be mounted approximately 64" from ground level and at approximately the same width apart as truck's headlamps.
 - c. Light shall be secured to a fender mounted 3-point assembly bracket. Bracket shall be made from stainless steel.
 - d. All fasteners attaching the bracket to the fender shall be stainless steel and be secured using locknuts.
 - e. Reinforced rubber washers or grommets shall insulate the bracket from the hood. Fasteners attaching the bracket to the hood shall be insulated from the hood by a 2" minimum diameter rubber washer or grommet and 2" minimum diameter plated washer.
 - f. Auxiliary headlights shall be grounded back to chassis' ground using a minimum 14 gauge wire.
 12. Color: Front Bumper, Snowplow Hitch And Lift Assembly shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal.
- E. Underbody Scraper:
1. General: An underbody scraper with power reversing moldboard shall be mounted to the frame behind the cab and in front of the tandem axles. Scraper shall be mounted and adjusted according to manufacturer recommendations to prevent contact with other chassis components whether in stowed or work position.
 2. Moldboard: Curved moldboard constructed of no less than 1" thick steel plate, 10' in length and 20" in height. Shall have a minimum cutting angle adjustment of 35° and be equipped with spring safety trip. Cutting edge shall be 1/2" x 6" high carbon steel with holes AASHTO spaced. Cushioning of the moldboard shall be accomplished by two heavy duty steel spring canister assemblies.
 3. Scraper Hydraulics: Shall consist of:
 - a. Two double acting lift cylinders.
 - b. Two double acting angle cylinders which act as a locking mechanism to maintain the moldboard angle while in use.
 - c. All necessary hoses and fittings for complete installation.
 - d. Crossover relief valve for protection of the hydraulic system.
 - e. Pressure relief valve preset to limit down pressure on the moldboard.
 4. Scraper functions are to be integrated into the hydraulic system of the truck and controlled from the operators console in the cab.
- F. Truck Hydraulic System:
1. Hydraulic Tank:
 - a. The hydraulic tank shall be of the upright design and mounted on top of the frame rails positioned between the cab and the dump body.
 - b. The tank shall be mounted to provide no less than 3" but no more than 4" of clearance between the cab and tank.

- c. Tank shall come complete with all mounting hardware including but not limited to, frame mounting angles, bolts with poly locknuts and springs.
 - d. Tank shall be a minimum 40-gallon capacity with full baffle to prevent sloshing.
 - e. Tank and baffle shall be constructed of 10 gauge pickled and oiled steel.
 - f. Tank shall have a screened filler neck with a breather cap on the drivers' side.
 - g. A sight/temperature gauge shall be mounted on the drivers' side of the tank, and be easily visible. Sight/temperature gauge housing shall be all aluminum.
 - h. Tank bottom shall have a 3" NPT port for suction.
 - i. Suction strainer shall be 2" NPT with a 3-5 psi built in bypass, and have a full flow ball valve installed at the tank suction fitting. A heavy plastic wire tie shall be installed to insure the ball valve remains in the open position unless it is intentionally closed.
 - j. Tank shall have 3/4" NPT port with a magnetic plug for draining the tank.
 - k. Tank shall have a 3/4" NPT port for the pump case drain.
 - l. Tank back shall have 3/8" NPT port for the solenoid drain.
 - m. Tank back shall have a 1/2" NPT port for the low oil sensor.
 - n. Tank top shall come with provision for a tank-mounted filter on the passenger side.
2. Hydraulic Return Filter Assembly: Assembly shall be mounted on the top of the hydraulic reservoir with a 10 micron replaceable cartridge element and a built in bypass and a bypass condition indicator. The assembly shall have a minimum capability of 80 GPM and contain one (1) 1 1/4" NPT port.
3. Hydraulic Pump:
- a. Pump shall be crankshaft driven.
 - b. The piston pump shall be load sensing type with a minimum capability of 48 GPM and 3000 PSI at 2500 RPM.
 - c. Pump shall have side ports in order to avoid multiple 90 degree bends in suction lines. Rear ports are not acceptable.
 - d. The case drain shall be positioned as high as possible and directed back to the reservoir without passing through the return line filter.
 - e. The pump shall have an option for an internal bleed down compensator, a 1 1/4" keyed shaft drilled and tapped, a 1" split flange pressure port and a 2" split flange suction port.
 - f. A normally closed 12VDC low oil shut down valve shall mount directly to the pump pressure port and be activated by the low oil level switch in the tank.
 - g. The pump must have a pressure gauge port integral to the rear cover of the pump.
 - h. Pump shall be Sauer-Danfoss Model JRL075, or approved equivalent.
4. Hydraulic Pump Drive:
- a. The driveline shall be 1280/1310 series solid shaft type and be installed according to manufacturer's instructions to assure proper alignment.
 - b. Pump shall be driven off the engine crankshaft.
 - c. Pump shaft shall have a companion flange that unbolts from the driveshaft for easy belt replacement and come complete with all crosses, pump end yoke and flange for engine.
 - d. All hardware used for installation of pump driveshaft shall meet or exceed driveline manufacturer's specification. Manufacturer's torque specifications shall be adhered to on all driveshaft installation hardware.

5. Hydraulic Function Control Valves:

- a. The valve shall be load sensing type with a mobile stackable design.
- b. The valve shall be all cast iron design and all sections must be of the same valve series.
- c. The valve shall be capable of a nominal 35 GPM with published flow curves to 40 GPM.
- d. The valve shall be pressure and flow compensated.
- e. Inlet and outlet ports shall be 3/4" o-ring, all working ports shall be minimum 5/8" o-ring.
- f. Valve shall be arranged as follows:
 - (1) Inlet cap with top ported pressure and tank, load sensing ports.
 - (2) Double acting cylinder spool for hoist 0-32 GPM proportional 12VDC operated, with spring return to neutral. Section shall have manual handle overrides with stroke limiters and 500 PSI down side load sense relief.
 - (3) Single acting cylinder spool for plow lift, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-15 GPM main spool. Section shall have manual handle overrides and stroke limiters. Plow float shall be incorporated and controlled by console.
 - (4) Double acting cylinder spool for plow left/right, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-17 GPM main spool. Section shall have manual handle overrides and stroke limiters.
 - (5) Double acting cylinder spool for scraper up/down with 500 PSI load sense relief and shock valve for down, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-17 GPM main spool. Section shall have manual handle overrides and stroke limiters.
 - (6) Double acting cylinder spool for scraper left/right, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-17 GPM main spool. Section shall have manual handle overrides and stroke limiters.
 - (7) Single acting 0-15 GPM spool for auger, proportional 12VDC spring to center with manual override.
 - (8) Single acting 0-7 GPM spool for spinner, proportional 12VDC spring to center with manual override.
 - (9) Single acting 0-7 GPM spool for pre-wet, proportional 12VDC spring to center with manual override.
 - (10) Spreader and pre-wet sections shall be part of a manifold assembly that has a pressure reducing valve and solenoid drain and has the ability to have a cartridge added for ice control applications.

6. Hydraulic Function Control Valve Enclosure:

- a. Hydraulic valve shall be mounted in a weather tight enclosure.
- b. Hydraulic valve enclosure shall consist of three (3) pieces, the enclosure body, valve mounting plate and the lid.
- c. Enclosure body and valve plate shall be constructed of 1/4" steel minimum.
- d. The lid shall be constructed of 10 gauge steel with a minimum 1" lip all around to help seal.
- e. The sides of the body shall have formed mounting angles as an integral part.
- f. Valve plate shall go to the inside of the enclosure for ease of mounting.
- g. There shall be a formed Buna gasket to seal the valve plate to the enclosure.
- h. The top and front of the enclosure shall be open with the lid off.
- i. The valve shall be bulkhead fitting mounted to valve plate and ports will come out bottom.
- j. Outside lip of enclosure shall have a gasket all the way around for weatherproofing when lid is installed.
- k. Lid shall be held on with three (3) spring tension latches on each side.
- l. Lid shall have two (2) lifting handles.

- m. Shall have multiport electric board to connect to each valve coil that must be plug and play with an IP68 rating. Having to install connectors will not be acceptable.

7. Snowplow Cushion Valve:

- a. A double relief cushion valve shall be installed for front snowplow angle and scraper left/right.
- b. The valve shall be set at 2000 PSI and have #8 SAE o-ring ports.
- c. The valve shall be constructed of a high-tensile cast iron body with ball and spring type relief with hardened seats.
- d. The valve shall be installed at the front bumper/snowplow hitch.
- e. Valve shall consist of o-ring thread ports.

8. Hydraulic Hoses:

- a. Suction hose from the reservoir to the pump shall be SAE 100R4 type of adequate size for the displacement of the pump. Hose shall be connected to the pump and reservoir ball valve with a king nipple, and double clamped with T-bolt type stainless steel super clamps.
- b. All hoses, with the exception of the suction hose, shall be rated for a minimum working pressure of 3000 PSI.
- c. All hoses, with the exception of the suction hose, shall have swivel ends or swivel adapters.
- d. Hoses connecting to valve assembly shall have 90 degree female JIC swivel ends.
- e. Pressure hose shall be 1" ID and rated at a minimum 2000 PSI with female JIC swivels at both ends.
- f. Return hose shall be 1 ¼" SAE 100R4 type with female JIC swivels at both ends.
- g. Hoist hoses shall be 1" ID with female JIC swivels at both ends.
- h. Snowplow hoses shall be 3/8" ID with female JIC swivels at both ends.
- i. Auxiliary hydraulic hoses to the right rear corner of the dump body shall be 3/8" ID with female JIC swivels at each end. The auxiliary hydraulic hoses shall be "teed" at the control valve enclosure with the front snowplow lift, and left/right circuits.
- j. Auger hose to the left rear corner of the dump body shall be ¾" ID with female JIC swivels at both ends. The auger circuit shall have a capped "tee" installed at the valve enclosure, enabling later installation of another hose routed to the front of the truck.
- k. Spinner hose to the left rear corner of the dump body shall be ½" ID with female JIC swivels at both ends.
- l. Spreader return hose to the left rear corner of the dump body shall be 1" ID with female JIC swivels at both ends. The spreader return circuit shall have a capped "tee" installed at the return filter assembly, enabling later installation of another hose routed to the front of the truck.
- m. Pump case drain shall be ¾" ID minimum with female JIC swivels at both ends, and also have a ¾" NPT ball valve installed at the reservoir.
- n. Load sense line shall be 3/8" ID with female JIC swivels at both ends.

9. Hydraulic Quick Disconnect Couplings: *(See Dump Body section for detailed layout and mounting of couplers D – G)*

- a. All hydraulic couplers shall be full flow Aeroquip FD45, Parker 60 Series or approved equivalent. A dust cap or plug shall be furnished with every male and female quick coupler.
- b. The front snowplow lift circuit shall be equipped with a male 3/8" coupler installed in the front bumper. A 34" x 3/8" ID hose with a female 3/8" coupler shall be installed on the hydraulic lift cylinder.
- c. The snowplow cushion valve shall be equipped with a male 3/8" coupler and a 34" x 3/8" ID hose with a female 3/8" coupler.
- d. The auxiliary hydraulics at the right rear corner of the dump body shall be equipped with three male couplers.

- e. The spinner circuit shall have a ½” male coupler at the left rear corner of the dump body.
- f. The auger circuit shall have a ¾” male coupler at the left rear corner of the dump body.
- g. The spreader return circuit shall have a 1” male coupler at the left rear corner of the dump body.

10. Hydraulic Pre-Wet System:

- a. Liquid pumping system shall come complete with all plumbing, pumps, enclosure and mounting hardware.
- b. The spray system shall be completely controlled by a Freedom 2.1 or approved equivalent ground speed spreader control system.
- c. System shall run off a section in valve stack.
- d. Liquid pump shall be a corrosion resistant bronze design.
- e. Pump shall be self priming, pulse free, positive displacement design.
- f. Unit shall come with a precision machined stainless steel shaft.
- g. Pump shall have oil-less carbon graphite bushings oversized for increased durability and longevity.
- h. Pump shall have flush port for pre-fill or flush of mechanical seal chamber.
- i. Pump shall come with a long wearing, drip-less mechanical shaft seal.
- j. Pump shall also come with bronze gears for good durability.
- k. Pump shall come with a built in 45 PSI relief valve to protect against excessive pressurization.
- l. Pump shall have a continuous duty rating of 125 PSI.
- m. Pump shall be plumbed through a 0-15 GPM flow meter which is constructed of non-corrosive material.
- n. Pump shall be capable of 9 GPM at 45 PSI.
- o. Hydraulic connections shall be bulkhead type, mounted in bottom of enclosure.
- p. All hydraulics inside enclosure shall be hard plumbed.
- q. Pumps shall be mounted in a Nema 4x style weather tight enclosure.
- r. All plumbing shall be included for a four (4) nozzle system with check valves.

11. “TPE” Wiring Specification:

- a. Wiring and harness system shall meet ISO rating IP68 and NEMA 6.
- b. The connectors shall be zinc die cast E-coated. (Similar to a MIL spec. connector)
- c. Each shall have three (3) sealing points, the lock ring itself, a raised portion of the molded plastic around each pin and a viton o-ring that seals the whole connector.
- d. The cable jacket shall be TPE thermoplastic elastomer and molded to the connectors.
- e. Connectors and harness shall be rated and tested for a temperature range from -30C degrees to +70C degrees.
- f. Connectors shall be tested to be water tight when submerged in 6’ of water for 24 hours, in 275’ of water for 1 hour and when subjected to a 1000 PSI pressure wash.
- g. The connectors shall be designed to have no corrosion after 500 hours in a 35C degree salt spray.
- h. Cabling shall be rated excellent in low temperature flexibility and in its resistance to oxidation, heat, oil, weather, sun, ozone, abrasion, electrical priorities, flame, water, acid, alkali, gasoline, benzol, toluol, degreaser solvents and weld slag.
- i. All cabling for the hydraulic and pre-wet systems shall be this type.

12. Spreader Control:

- a. Control shall have three (3) PWM output channels.
- b. One (1) channel shall be ground speed oriented conveyor/spreader, one (1) channel for spinner and one (1) channel for a liquid function.
- c. Liquid function shall be programmable for either a pre-wet or ice control function.
- d. Control shall have a simple operator interface of 3 buttons, two knobs and an interactive touch screen.
- e. Knobs shall be rotary encoders with no maximum or minimum limit position.
- f. Programming of unit shall not require the use of an ancillary device.
- g. Touch screen shall be used for calibration of unit.
- h. There shall be a minimum 2.0 USB port on the unit for downloading data and upgrading software or capabilities of the system.
- i. To prevent glare at night, there shall be a "night mode" for the touch screen.
- j. The front panel shall be backlit for night viewing.
- k. The unit shall be supplied with a minimum of 8MB of RAM and 4MB of memory.
- l. There shall be a field replaceable fuse which is easily accessible to protect the system.
- m. Help screens for trouble shooting and calibration shall be embedded in the on board software.
- n. The system shall support remote blast and remote pause functions.
- o. Control shall be open loop with no feedback sensor.
- p. PWM circuits shall be current regulated to reduce hysteresis.
- q. There shall be an input to sense a stall of the spreader.
- r. A float input circuit shall be provided to automatically turn off liquid system at low level.
- s. Storm totals shall be available either on screen or via USB download.
- t. Spreader control shall be mounted in a factory made control console that also controls the functions for body, plow and scraper.

13. Console Design: (Certified Power SG07010*** or approved equivalent)

- a. Shall be totally modular control arm design for a variety of joystick controls, spreader controls and switch configurations.
- b. Unit shall be provided with two (2) fully proportional joysticks for hoist and plow control.
- c. Shall have a single axis control with dead man switch for hoist.
- d. Shall have a dual axis "+" design for snowplow up/down, and left/right control.
- e. Shall have a dual axis "+" design for scraper up/down, and left/right control.
- f. There shall be a standalone joystick box added for underbody scraper.
- g. Scraper joystick shall be 12VDC dual axis fully proportional with dead man control.
- h. Scraper joystick box shall come with wiring to run sections in the control valve. Wiring shall be plug and play with IP68 rated TPE jacket.
- i. Armrest style console shall be fully adjustable to accommodate automatic or manual transmissions and mount like it is part of the driver's seat.
- j. Unit shall be fully adjustable left and right.

- k. Auxiliary switches shall be the “Touch Guard” type.
- l. Switches shall control items similar to the following:
 - Strobe lights
 - Work lights
 - Low oil indicator
 - Body up indicator
 - Change filter indicator
 - Plow float indicator
- m. When switches receive power they shall light in the color green, when they are activated they shall turn red.
- n. Switches shall be programmable for either maintained or momentary without changing the switch itself.
- o. Switches shall be capable of sensing a ground fault with the circuit running.
- p. Unit shall come with full schematic documentation.
- q. All indicators shall be on the in cab display and show up in English stating the function. Indicator lights will not be accepted.

14. Hydraulic Installation:

- a. All hoses shall be routed in a manner to minimize rub points and bends. Critical rub points shall be wrapped for protection.
- b. All hoses shall be routed or shielded to protect them from heat sources.
- c. Teflon tape shall not be used in the hydraulic system.
- d. Hydraulic hoses shall not be secured to any factory installed chassis wiring, cables, hoses or lines.
- e. Hydraulic hoses shall not be secured in the same bundle with any electrical wiring.
- f. Hydraulic hoses shall be bundled together and routed by themselves.
- g. Hoses shall be adequately supported and securely fastened to withstand snow and icing conditions.
- h. Hydraulic hoses running to the rear of the truck shall be secured to a painted metal strap, approximately 1 1/4” x 1/4” in size. This strap shall be secured to the top of the frame cross members away from the side rails.
- i. Each hose going to the dump body shall have a 90 degree bulkhead mounted JIC elbow installed at the rear of the truck frame near the dump body hinge. These elbows shall split each hose going to the dump body into two (2) hoses allowing for easier routing and replacement.
- j. Hydraulic ports shall be o-ring type unless otherwise specified.

G. Warranty:

- A. Cab and chassis shall have truck manufacturer’s regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
- B. The dump body, hydraulic system, and all other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (1) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (2) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.
- C. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.

- D. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
- E. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
- G. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
- H. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions with each unit. The successful bidder may provide Parts Manuals on computer media (CD ROM, Floppy Disks, etc.) in lieu of printed manuals.
- I. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
- J. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.
- K. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.
- L. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.
- M. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.
- N. Due to the nature of work performed by AHTD, body-hoist combinations furnished under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. The design and strength characteristics of the entire dump unit shall be such that the unit structural members and the hoisting system shall suffer no deformation, damage or structural failure resulting from raising a full payload under these conditions.

- O. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time.
- P. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain “out of the loop” for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.

ARKANSAS STATE HIGHWAY AND TRANSPORTATION DEPARTMENT

SPECIFICATION 13-195A-038

FOR

TRI-AXLE CAB AND CHASSIS

68,000 POUNDS GVWR

EATON FULLER ULTRASHIFT TRANSMISSION WITH

WESTERN STYLE 15' DUMP BODY AND HOIST

12 CUBIC YARDS CAPACITY

- A. **General:** This specification is designed to provide the Arkansas State Highway and Transportation Department with tandem axle trucks for maintenance operations. The truck's uses will consist of material hauling, trailer towing, operation of hydraulically controlled snowplows and a 15' material spreader.
- B. **Cab and Chassis:**
1. **GVWR:** 68,000 pounds, minimum.
 2. **Cab to Axle:** Nominal effective CA of 144".
 3. **Intended Use:** Twelve (12) cubic yard dump body with front mount snowplow, underbody scraper and material spreader.
 4. **Front Tires And Wheels:** Two (2) 315/80R22.5 steel belted tubeless radials - load range "L" minimum. Shall be mounted on 22.5" diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm ten (10) hole bolt circle diameter and not less than 9" rim section. All tires must have speed restriction that exceeds 65 MPH.
 5. **Rear Tires And Wheels:** Thirteen (13) 11R22.5 steel belted tubeless radials - load range "H" minimum. Shall be mounted on 22.5" diameter tubeless type, hub piloted steel disc with 220 mm center hole, 285.75 mm ten (10) hole bolt circle diameter and not less than 8.25" rim section. All tires must have speed restriction that exceeds 65 MPH.
 6. **Engine:** Liquid cooled 4 cycle diesel with a minimum piston displacement of 12.4 liters. Shall have an advertised rating of no less than 430 SAE gross horsepower and a minimum of 1,550 lb. ft. SAE gross torque. Governed speed shall be no less than 2,000 RPM. Shall have full flow oil filter(s), fuel filters, dry type air cleaner, 12 volt electrical equipment with no less than 160 amp alternator and maintenance free batteries as regularly furnished with engine specified. Engine shall be equipped with a block heater rated at no less than 1,000 watts which will operate on 120 volts AC.
 7. **Front Power Take-Off:** Engine to be equipped with provision for front PTO drive. Shall include the necessary crankshaft adapter for attaching a shaft type drive and any other items required for this provision. Driveshaft shall not pass through the radiator, charge air cooler, or air conditioning condenser.
 8. **Cooling System:** As recommended and regularly furnished by the manufacturer for use with the engine size and PTO provision specified above with anti-freeze protection to -20° F, or lower. IF optional corrosion resistant radiator coating or treatment is available it must be provided.
 9. **Exhaust System:** Vertical exhaust stack with curved outlet. Exhaust stack to be equipped with a heat shield. If the PDF is part of the exhaust stack, the clearance to the dump body must be pre approved. Exhaust system design and/or components shall not hinder the instillation of under-frame snow removal equipment behind the cab.
 10. **Engine Shutdown:** Engine safety shutdown system with manual or automatic override to include the following features: Low oil pressure warning bell/buzzer plus shutdown, high coolant temperature warning bell/buzzer plus shutdown and low coolant level warning bell/buzzer plus light or shutdown.
 11. **Clutch:** Heavy-duty type with torque capacity for engine furnished.
 12. **Transmission:** Eaton Fuller Ultra-Shift FO-16E308LL-VCS.
 13. **Steering:** Hydraulic actuated power steering as regularly offered by manufacturer.
 14. **Front Axle:** I Beam Type with wet seals, outboard mounted drums and a minimum capacity of 18,000 pounds. Set forward only, axle set-back not to exceed 32".

15. Front Springs: As required to meet axle capacity specified above.
16. Rear Axle and Suspension: Tandem with power divider, inter-axle differential lock out control and Hendrickson RT or RTE equalizing beam type suspension. Shall be full floating with wet seals, outboard mounted drums and have a minimum capacity of 40,000 pounds. Shall have a ratio of 4.56, 4.63, 4.78, 4.88 or 4.89 to 1. Alternate ratio may be provided if approved by AHTD prior to delivery. (Axle ratio should provide a maximum theoretical geared speed of no less than 69 MPH and still provide acceptable startability.)
17. Pusher Axle: Ridged type to be mounted forward of the trucks tandem axles. Shall provide no less than 20,000 lbs. capacity and be equipped with air ride suspension. Shall have factory installed air operated two shoe type brakes with automatic slack adjusters and dust shields. Unit shall be capable of lifting axle assembly a minimum of 8" when in the travel position. Shall have an air control system mounted inside the cab that is easily accessible to the operator.
18. Air System: Air compressor shall have a minimum capacity of 15 cfm and draw air through the engine air cleaner. Air system shall be equipped with a heated air dryer.
19. Brakes: Factory installed full air operated two shoe type with automatic slack adjusters and dust shields on front and rear. Rear brakes shall have spring set parking brakes. Brake chambers on the drive axles must be located inside the rear tire envelope to prevent chambers from interfering with pull-type asphalt spreader rollers. Installation of the air tanks and/or dryer shall not inhibit the installation of snow removal equipment underneath the truck between the cab and front tandem (clear frame).
20. Trailer Controls: Shall be equipped with full trailer brake controls providing air brake and electrical hookup for straight truck with trailer applications. Shall include hand control valve, tractor protection valve and trailer anti-lock provisions. Air lines and 7-wire electric cable shall be routed to end of frame. Air lines to be equipped with glad hands and electric cable with 7-wire receptacle.
21. Frame: Section modulus and yield strength of frame material shall provide a minimum RBM of 2,500,000. Shall have 20" minimum front frame extension.
22. Ground Clearance: Frame mounted components (fuel tanks and fuel tank brackets, steps, air tank, battery boxes, etc.) shall have a minimum of 13" ground clearance.
23. Cab: Conventional cab as regularly furnished by manufacturer, complete with insulation and all interior trim. Cab glass shall include windshield, roll-up windows in doors and rear cab glass as a minimum. Shall have key type lock on right and left doors, factory installed fresh air heater-defroster unit, grab handle on each side, right and left sun shades and fitted rubber floor mats.
 - a. Cab Mounts: Air suspension type rear cab mounts.
 - b. Instruments: Shall include the following as a minimum:
 - (1) Speedometer/odometer
 - (2) Electric tachometer
 - (3) Ammeter or volt meter
 - (4) Oil pressure gauge
 - (5) Coolant temperature gauge
 - (6) Air brake pressure gauge
 - c. Air Conditioning: Factory installed air conditioning. Shall include tinted glass all around.
 - d. Tilt Steering Column: Factory installed.
 - e. Windshield Wipers: Dual electric intermittent windshield wipers with washers.
 - f. Plow Light Harness: Factory installed wiring harness with connector for installation of snowplow lights. Harness must provide circuits for high and low beam headlights, marker lights and turn signals with factory installed dash mounted switch.

- g. Two-way Radio Harness: Factory installed wiring and circuit protection for two-way radio shall be installed with wiring terminating in the overhead console. Wire ends shall be factory sealed to prevent accidental grounding. One circuit to be continuously hot with 20-amp protection, one circuit to be hot with ignition on, with 5-amp protection.
 - h. Ground Speed Harness: Factory installed wiring harness to provide the body builder a connection for ground speed signal. Body builder connection point to be located inside the cab.
 - i. Auxiliary Switches: Shall be equipped with a minimum of six (6) rocker switches mounted in the instrument panel for use by bodybuilder or end user to supply power to work lights, warning lights and other auxiliary electrical devices.
 - j. Seats: Air suspension driver's seat and non-suspension passenger's seat. Shall include driver and passenger side seat belts.
 - k. Radio: Factory installed electronic AM/FM/WB radio.
 - l. Heated Mirrors: Dual Heated West Coast Sr. type mirrors no less than 7" x 16" with adjustable brackets and auxiliary convex mirrors, 8" round or 6" x 6" rectangular.
 - m. Air Horn: Single or dual trumpet air horn.
24. Hood: Tilting fiberglass or composite hood and fenders with stationary grille and tilt assist mechanism.
25. Front Bumper: Delete.
26. Lights: Shall be equipped with factory installed dual beam headlights, parking lights, clearance lights, automatic backup lights, directional turn signals with column mounted switch and hazard flasher switch. Rear signals to be wired for stop and taillights in addition to directional signals.
27. Backup Alarm: Shall be equipped with an electric backup alarm meeting the requirements of SAE J994 with a minimum sound level output of 97 decibels.
28. Fuel Tank(s): Single fuel tank with instrument panel fuel gauge. Tank shall have a minimum fuel capacity of 100 gallons and be mounted on left side of truck. The tank shall not extend more than 7.5 inches beyond the rear of the cab.
29. Color: Cab, hood, fenders and wheels shall be Sherwin Williams F8W2030 Frost White Acrylic Enamel, or equal. Grill, bumper and mirrors shall be as regularly furnished by manufacturer.
- C. Dump Body, Front Snow Plow Hitch And Lift Assembly:
- 1. General: Shall be Western Style crossmemberless and capable of accommodating a 15' material spreader with attached liquid storage tanks. The floor, sides and main long sill are to be full length with no cross-splices. All boxed areas of the dump body shall be sealed. All welds shall be continuous. Hinge pins shall be removable. All grease zerks shall be threaded. Drive-in zerks are not acceptable. All threaded holes for grease zerks shall be of sufficient depth to prevent the zerk from bottoming out when tightened.
 - a. Capacity: Shall be 12 cubic yards struck measure.
 - b. Inside Length: No more than 15 foot.
 - c. Inside Width: No less than 86 inches.
 - d. Outside Width: 95 inches – 100 inches.
 - e. Side Height: No less than 36 inches with raised ends.
 - f. Tailgate Height: No more than 36 inches.
 - 2. Material: The dump body main long sills and top rail shall be constructed using high strength steel or tubing equivalent.
 - a. Main Long Sills: ¼ inch.
 - b. Floor: ¼ inch (AR-450).

- c. Tailgate: ¼ inch (AR-450).
 - d. Sides: 3/16 inch (AR-450).
 - e. Front: 3/16 inch (AR-450).
 - f. Formed Top Rail: 3/16 inch.
3. Mounting:
- a. Pivot Pin: Rear edge of pivot pin shall be no more than 1 inch forward from the rear face of the rear hitch plate.
 - b. Dump Body Pivot: Shall be 12 inches from the centerline of the pivot pin to the rear face of the dump body not including the tailgate. Pivots shall facilitate thorough greasing. Bushings shall have an internal radial groove aligned with the grease fitting. Pivot pins shall be drilled and cross-drilled.
 - c. The distance from the rear face of the rear hitch plate to the center line of the rear drive axle shall be no less than 21” or no more than 22”. Rear drive axle tires shall not extend past the rear face of the rear hitch plate.
 - d. Dump Body: Shall be mounted a minimum of 3” from the hydraulic tank, excluding the sub frame of the tank and hoist.
 - e. Ground Strap: A 4-gauge battery cable ground strap shall be installed from the dump body to the truck frame. The strap shall be attached to the truck frame by no less than a 5/16” cadmium plated bolt with star washers on both sides of the strap eye to insure a good ground.
4. Body Props: A storable body prop shall be provided for each side of the dump body. Pivots for the body props shall be greasable and body props shall be designed to withstand the down-pressure of the hoist without damaging the dump body, chassis, or any related components.
5. Cab Protector: The half (1/2) cab protector shall not interfere with the cab mounted vertical exhaust pipe. The cab protector shall be mounted, welded, and gusseted to prevent flexing or vibration. The outer front corners shall be angled at 45 degrees in order to provide mounting spaces for the installation of Peterson 45 Series LED flashers or approved equivalent in each front corner. The lights shall be visible from both the front and the side of the cab protector.
6. Sides: Sides shall have a formed, debris shedding top rail and horizontal external supports. Sides shall have no provision for extension boards.
7. Winch Slide Rail: One (1) slide rail to be welded on the driver’s side of the dump body. Slide rail shall run the full length of the bottom side of upper body rail. The slide rail shall be installed in such a manner as to allow for the use of removable winches. Four winches containing nylon webbing measuring 4” x 10’ with a flat hook shall be provided.
8. Tailgate: The tailgate shall be double acting, and vertically straight with offset hinges for positive closure. The tailgate shall be operated by a two-position bi-stable switch. Tailgate shall have boxed upper, lower, side, and intermediate horizontal rib supports. Lift handles shall be welded on each side just above the bottom support rib. When tailgate is lowered parallel to body floor, the inside surface of the tailgate shall provide a smooth level joint between the tailgate and the body floor.
- a. Removal: A hinged “D” ring shall be mounted top and center of the tailgate to provide a lifting hook for removal.
 - b. Spreader Retainer Chains: Two (2) 3/8 inch grade 70 chains for holding spreader shall be provided and stowed, when not in use, in boxes that are externally welded on tailgate.
 - c. Anchor Points: Anchor points for the tailgate chains shall be made from 3/8 inch thick steel and be lapped on the outside of the dump body with a minimum of 1 inch overlap. Keyhole slot in anchor points shall be configured so that when installed, the link of the tailgate chain nested in the anchor is no more than 1 inch away from the rear face of the dump body at the farthest point.
 - d. Top Hinge Pins: The top hinge pins shall be minimum 1 inch diameter and pivot through a greasable bushing. One end shall be tapered approximately 30 degrees for ease of alignment. 30 degree taper shall be no less than 1/8 inch or no more than ¼ inch in length.

- e. Lower Pins: The lower pins shall be a minimum of 1-1/8 inch diameter. Tailgate shall, without assistance from the locking device, seal against the floor and side sheets of the dump body, with no more than a 1/16 inch gap at any point. With the tailgate closed and the locking device open, tailgate lower pins shall have no less than 1/8 inch or more than 1/4 inch gap between the forward edge of the pin and the forward edge of the cradle.
- f. License Plate Bracket: A license plate bracket shall be welded on the left hand side of the tailgate, at approximately half the height of the tailgate.
- g. Tailgate Latch:
 - (1) An over-center locking device on each side of the dump body shall hold the tailgate securely closed. Latching arms shall be forged steel.
 - (2) The locking device shall be operated by an air cylinder, which shall be mounted between the long sills. Air cylinder shall be controlled by the chassis air accessory power supply.
 - (3) Locking device shall be adjustable at each side of the dump body.
 - (4) A manual over ride shall be provided on the outside of the dump body, allowing the operator to lock or unlock the tailgate using a simple adjustable wrench and without removing components.
 - (5) The tailgate latch cross shaft assembly shall be supported on each end by bushings.
 - (6) Lubrication points on the tailgate latch cross shaft shall facilitate easier greasing by means of grooved bushings and/or shafts.
 - (7) Grease fittings at each end of the tailgate cross shaft shall be visible and accessible from the outside face of the dump body.
9. Ladder: A pull out style two-rung ladder shall be installed on each side of the dump body. Location of the ladder shall be such that operator does not have to climb over the tarp bow when the tarp is retracted. Grab handles shall be installed on the outside of the dump body and provide for three (3) points of contact while using the ladder.
10. Toolbox: A toolbox measuring approximately 18" x 18" x 24" shall be installed on the right hand outside frame rail.
11. Hoist:
 - a. Hoist shall be a trunnion mount, head lift, double-acting cylinder.
 - b. The hoist should be designed to accept a Model CS 140-5.5-3DA MAILHOT cylinder or approved equivalent. The cylinder sleeves shall be nitride coated. Sub-frame hoists will not be accepted.
 - c. A flared body bracket will be attached to either the hoist frame or body understructure to align body in position and keep from moving side to side.
12. Brake, Turn And Tail Lights: Lighting shall meet all Federal and State DOT specifications, which requires an independent running light on the rear corners.
 - a. All lights shall be LED and mounted in shockproof rubber grommets.
 - b. All lights shall be connected to a one piece wiring harness with molded connectors.
 - c. Each rear corner post shall have a built in, recessed 4" x 5" rectangular stop/turn taillight and backup light. Suitable make and model is Peterson 45 Series, or approved equivalent.
 - d. A 1-1/2 inch pipe shall extend through the long sills at the rear for routing of electric wiring. Pipes are to be fully welded, sealing the joint at the long sill.
13. Raised Body Indicator: A sealed proximity switch shall be mounted near the hoist assembly to control a raised body indicator light. The light shall be powered by the chassis electric accessory power supply. A dash mounted indicator light shall be provided and be plainly visible to the seated operator. The indicator light shall be red and flash when the dump body is raised.

14. Spreader Light: A work light shall be mounted below the left rear dump body corner. The light shall be controlled by the chassis electric accessory power supply. The light shall not interfere with the operations of the material spreader. Suitable make and model is Truck-Lite model 80360 or approved equivalent.
15. Mud Flaps: Friction type mud flap brackets to be attached to the underside of the dump body at the rear. Brackets shall allow replacement of the mud flap by removing only one fastener. Mud flaps shall be 24" wide and long enough to satisfy FMVSS. Front mud flap brackets to be attached to underside of bed. Front mud flaps shall be 24" wide, anti-sail and long enough to keep rear tires from throwing debris on the back of the cab. All mud flaps shall have no dealer or manufacturer advertisements.
16. Hydraulic Couplers:
 - a. The curb side of the dump body shall have three (3) 3/8" male couplers. Couplers shall be attached to male pipe X male JIC bulkhead fittings mounted on the lowest rub rail near the rear of the bed.
 - b. The driver's side of the dump body shall have three (3) male couplers for the spreader. Couplers shall be attached to male pipe X male JIC bulkhead fittings mounted on the lowest rub rail near the rear of the bed.
 - c. The hydraulic lines shall extend from the lowest rub rails to the body's main long sills through a fabricated enclosure on the underside of the body. The main long sills shall have passageways at the rear for the hydraulic lines. Passages through the long sills shall be sealed around the passage to prevent moisture entry into the long sill.
17. Tarp: A fully automatic two (2) arm type tarp system shall be installed. It shall be an electric system operated from the cab. The arms and tarp protecting windshield shall be aluminum and form arches that provide maximum clearance and fit for loading material into body. The tarp shall be designed for hot asphalt. The width of the tarp shall be within 4" of the inside width of the dump body. The arm springs shall be adjustable and designed to mount on the underside of the dump body. The elbows of the tarp arms shall be bolted to the arms. The tarp shall be controlled by the chassis electric accessory power supply. Shall be Aero Series 550 or approved equivalent.
18. Paver Lip: A paver or asphalt lip shall be mounted on the rear dump body apron. Paver lip shall be mounted at an angle no less than 24 degrees but no more than 28 degrees. Paver lip length shall be such as to provide approximately 20" of overhang, measured from the rear face of the rear hitch plate to the rear edge of the paver lip.
19. Rear Hitch Plate And Pintle Hitch:
 - a. A 3/4" thick steel rear hitch plate shall be securely welded and gusseted to rear of frame rails.
 - b. Plate shall have service and emergency trailer glad hands positioned away from the center of the rear hitch plate to prevent interference with a trailer tongue when making tight turns. Glad hands shall be mounted to a bulkhead fitting installed in the plate and have tethered removable covers.
 - c. The trailer connection furnished with the chassis shall be mounted through the rear hitch plate in a suitable location.
 - d. Two (2) Buyers Products B50 or approved equivalent DOT "D" rings, with 20 ton capacity each shall be securely welded to the rear hitch plate.
 - e. A Buyers Products PH30 rigid pintle hitch or approved equivalent shall be installed on the rear hitch plate using grade eight (8) hardware. Hitch shall be adjustable in height. Settings shall be 24", 26 1/4", 28 1/2", 30 3/4" centerline height above the ground plus or minus 1".
 - f. A rear chipper bar shall be installed on the pintle plate flange. Unit must bolt on with a minimum of four (4) 5/8" grade eight (8) bolts per side. Unit shall be constructed of 3 1/2" x 4" angle and 1 3/4" cold roll bar stock. Width of the bar shall be 17". Hitch height shall be 14" from the ground to the center of chipper bar.
20. LED Warning Light System: Truck shall be equipped with an LED warning light system. System shall emit light that is amber in color and shall provide 360 degrees of visibility in a horizontal plane around the truck. The system shall use two (2) lights recessed into the front corners of the body's cab shield at a 45 degree angle and two (2) lights recessed into the body's rear corner posts. Lights shall be mounted in rubber grommets and independently programmable. Wiring harness for warning lights shall be without splices. Lights shall operate with the key switch in the on and off position while capable of automatically shutting off after 12 hours of operation with the key switch in the off position. A green, dash mounted LED indicator light shall illuminate when the warning lights are operating. Lights shall operate by a two (2) position bi-stable switch. Lights shall be Peterson 45 Series or approved equivalent.

21. Electrical And Illumination Installation:

- a. All installed wiring must be of adequate size to handle the anticipated loads of all electrical components. All wiring must be uninterrupted and complete with no splices.
- b. All wiring must be color coded.
- c. All wire terminal ends (spade, ring, etc.) shall be crimped, soldered to the wires and heat shrank or weatherproof connectors. Scotch-Loc fasteners and/or crimp butt connectors are not acceptable for any connection.
- d. All electrical connections shall be protected with dielectric silicone grease.
- e. All wiring shall be enclosed in a protective wiring loom, conduit or wrapped harness.
- f. The edges of all holes through which wiring must pass shall be protected with a grommet.
- g. Low current circuits, such as the spreader light or relay activation circuits shall be controlled by the chassis electric accessory power supply.
- h. High current circuits, such as the tarp motor circuit shall be powered directly from the battery and protected by a master resettable breaker or a fusible link.
- i. Body Builder installed wiring going to the rear of the frame and dump body shall be grouped together and bound. This bound harness shall then be secured to a painted metal strap, approximately 1 ¼" x ¼" in size. This strap shall be secured to the top of the frame cross members away from the side rails.
- j. All wiring to lamps shall be stress relieved within 6" of the lamp.
- k. Wiring routed through the hydraulic enclosure sides shall be routed through a sealed compression type strain relief or a molded bulkhead fitting.

22. Air Powered Accessory Installation:

- a. All lines shall be routed in a manner to minimize rub points and bends. Critical rub points shall be wrapped for protection.
- b. All lines shall be routed or shielded to protect them from heat sources.
- c. Air lines shall be colored, identifying individual circuits with each circuit being a different color.
- d. Body Builder installed accessory air lines going to the rear of the frame and dump body shall be grouped together and bound with the Body Builder installed wiring going to the rear of the frame and dump body. This bound harness shall then be secured to a painted metal strap, approximately 1 ¼" x ¼" in size. This strap shall be secured to the top of the frame cross members away from the side rails.
- e. All air powered accessories shall be controlled by the chassis air accessory power supply.

23. Color: Dump Body shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal. Finish painting of the inside bottom of the body is not necessary.

D. Front Bumper With Snowplow Hitch And Lift Assembly:

1. Type: Low profile, front frame mounted universal plow hitch with fold down and adjustable lift arm. Shall be capable of self storing lift cylinder.
2. Lift Cylinder: Shall be 3 x 10 S/A.
3. Lift Arm Mounting Frame: Shall be constructed using ½" x 3" angle welded to a 10" structural channel which forms the lift frame. Hitch frame is to be welded to ½" x 12" tapered cheek plates and securely bolted to the truck frame on each side frame rail.
4. Hitch: Shall be capable of carrying plows from 10' to 14' in length. (Hitches using braces running from the lift frame to the front axle of the vehicle are not acceptable)

5. Fasteners: Shall be grade eight (8) flange bolts with top lock nuts. The hitch cheek plates are to be bolted to the frame by a minimum of five (5) 5/8" diameter bolts and four (4) 7/16" diameter bolts per side.
6. Rocker Angles And Plates: Shall be utilized above and below the truck frame to keep the hitch from loosening and moving forward. The rocker plates are to be welded to the cheek plates and must be installed squarely to the truck frame surfaces.
7. Lift Arm Bracket: Lift arm bracket and lower drop bar retaining/connecting lugs shall be fabricated from 3/4" thick plate.
8. The hitch uses drop bar weldments to attach the plow push frame to the truck hitch. The drop bars shall be fabricated from 1" thick bars with lower end plates which will allow the attachment of any snowplow with 30" or 30 1/2" push frame centers.
9. Lower holes for plow attachment are to allow for 1 1/4" mounting pins.
10. Bumper: Two (2) bumper wings (right side and left side) shall be provided as an integral portion of the plow hitch. Each bumper wing shall be constructed using 10" HD structural channel. The wings shall be approximately the same height as the truck manufacturer's standard front bumper and shall be swept back to conform to the vehicle front hood and fenders. The bumper wings sections shall be bolted to the vehicle through the hitch cheek plate and the truck frame.
11. Auxiliary Snowplow Headlights: (If factory installed snowplow lights or a suitable factory installed bracket is available, it may be submitted for approval)
 - a. Front auxiliary halogen headlights shall be Truck-Lite model 645 or approved equivalent.
 - b. Auxiliary headlights shall not obstruct the driver's vision and be mounted approximately 64" from ground level and at approximately the same width apart as truck's headlamps.
 - c. Light shall be secured to a fender mounted 3-point assembly bracket. Bracket shall be made from stainless steel.
 - d. All fasteners attaching the bracket to the fender shall be stainless steel and be secured using locknuts.
 - e. Reinforced rubber washers or grommets shall insulate the bracket from the hood. Fasteners attaching the bracket to the hood shall be insulated from the hood by a 2" minimum diameter rubber washer or grommet and 2" minimum diameter plated washer.
 - f. Auxiliary headlights shall be grounded back to chassis' ground using a minimum 14 gauge wire.
12. Color: Front Bumper, Snowplow Hitch And Lift Assembly shall be primed and painted Sherwin Williams F1B-4009 Gloss Black Enamel, or equal.

E. Hydraulic System:

1. Hydraulic Tank:
 - a. The hydraulic tank shall be of the upright design and mounted on top of the frame rails positioned between the cab and the dump body.
 - b. The tank shall be mounted to provide no less than 3" but no more than 4" of clearance between the cab and tank.
 - c. Tank shall come complete with all mounting hardware including but not limited to, frame mounting angles, bolts with poly locknuts and springs.
 - d. Tank shall be a minimum 40-gallon capacity with full baffle to prevent sloshing.
 - e. Tank and baffle shall be constructed of 10 gauge pickled and oiled steel.
 - f. Tank shall have a screened filler neck with a breather cap on the drivers' side.
 - g. A sight/temperature gauge shall be mounted on the drivers' side of the tank, and be easily visible. Sight/temperature gauge housing shall be all aluminum.

- h. Tank bottom shall have a 3" NPT port for suction.
 - i. Suction strainer shall be 2" NPT with a 3-5 psi built in bypass, and have a full flow ball valve installed at the tank suction fitting. A heavy plastic wire tie shall be installed to insure the ball valve remains in the open position unless it is intentionally closed.
 - j. Tank shall have 3/4" NPT port with a magnetic plug for draining the tank.
 - k. Tank shall have a 3/4" NPT port for the pump case drain.
 - l. Tank back shall have 3/8" NPT port for the solenoid drain.
 - m. Tank back shall have a 1/2" NPT port for the low oil sensor.
 - n. Tank top shall come with provision for a tank-mounted filter on the passenger side.
2. Hydraulic Return Filter Assembly: Assembly shall be mounted on the top of the hydraulic reservoir with a 10 micron replaceable cartridge element and a built in bypass and a bypass condition indicator. The assembly shall have a minimum capability of 80 GPM and contain one (1) 1 1/4" NPT port.
3. Hydraulic Pump:
- a. Pump shall be crankshaft driven.
 - b. The piston pump shall be load sensing type with a minimum capability of 48 GPM and 3000 PSI at 2500 RPM.
 - c. Pump shall have side ports in order to avoid multiple 90 degree bends in suction lines. Rear ports are not acceptable.
 - d. The case drain shall be positioned as high as possible and directed back to the reservoir without passing through the return line filter.
 - e. The pump shall have an option for an internal bleed down compensator, a 1 1/4" keyed shaft drilled and tapped, a 1" split flange pressure port and a 2" split flange suction port.
 - f. A normally closed 12VDC low oil shut down valve shall mount directly to the pump pressure port and be activated by the low oil level switch in the tank.
 - g. The pump must have a pressure gauge port integral to the rear cover of the pump.
 - h. Pump shall be Sauer-Danfoss Model JRL075, or approved equivalent.
4. Hydraulic Pump Drive:
- a. The driveline shall be 1280/1310 series solid shaft type and be installed according to manufacturer's instructions to assure proper alignment.
 - b. Pump shall be driven off the engine crankshaft.
 - c. Pump shaft shall have a companion flange that unbolts from the driveshaft for easy belt replacement and come complete with all crosses, pump end yoke and flange for engine.
 - d. All hardware used for installation of pump driveshaft shall meet or exceed driveline manufacturer's specification. Manufacturer's torque specifications shall be adhered to on all driveshaft installation hardware.
5. Hydraulic Function Control Valves:
- a. The valve shall be load sensing type with a mobile stackable design.
 - b. The valve shall be all cast iron design and all sections must be of the same valve series.
 - c. The valve shall be capable of a nominal 35 GPM with published flow curves to 40 GPM.
 - d. The valve shall be pressure and flow compensated.
 - e. Inlet and outlet ports shall be 3/4" o-ring, all working ports shall be minimum 5/8" o-ring.

f. Valve shall be arranged as follows:

- (1) Inlet cap with top ported pressure and tank, load sensing ports.
- (2) Double acting cylinder spool for hoist 0-32 GPM proportional 12VDC operated, with spring return to neutral. Section shall have manual handle overrides with stroke limiters and 500 PSI down side load sense relief.
- (3) Single acting cylinder spool for plow lift, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-15 GPM main spool. Section shall have manual handle overrides and stroke limiters. Plow float shall be incorporated and controlled by console.
- (4) Double acting cylinder spool for plow left/right, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-17 GPM main spool. Section shall have manual handle overrides and stroke limiters.
- (5) Double acting cylinder spool for scraper up/down with 500 PSI load sense relief and shock valve for down, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-17 GPM main spool. Section shall have manual handle overrides and stroke limiters.
- (6) Double acting cylinder spool for scraper left/right, proportional 12VDC operated with spring return to neutral. Pressure compensated 0-17 GPM main spool. Section shall have manual handle overrides and stroke limiters.
- (7) Single acting 0-15 GPM spool for auger, proportional 12VDC spring to center with manual override.
- (8) Single acting 0-7 GPM spool for spinner, proportional 12VDC spring to center with manual override.
- (9) Single acting 0-7 GPM spool for pre-wet, proportional 12VDC spring to center with manual override.
- (10) Spreader and pre-wet sections shall be part of a manifold assembly that has a pressure reducing valve and solenoid drain and has the ability to have a cartridge added for ice control applications.

6. Hydraulic Function Control Valve Enclosure:

- a. Hydraulic valve shall be mounted in a weather tight enclosure.
- b. Hydraulic valve enclosure shall consist of three (3) pieces, the enclosure body, valve mounting plate and the lid.
- c. Enclosure body and valve plate shall be constructed of 1/4" steel minimum.
- d. The lid shall be constructed of 10 gauge steel with a minimum 1" lip all around to help seal.
- e. The sides of the body shall have formed mounting angles as an integral part.
- f. Valve plate shall go to the inside of the enclosure for ease of mounting.
- g. There shall be a formed Buna gasket to seal the valve plate to the enclosure.
- h. The top and front of the enclosure shall be open with the lid off.
- i. The valve shall be bulkhead fitting mounted to valve plate and ports will come out bottom.
- j. Outside lip of enclosure shall have a gasket all the way around for weatherproofing when lid is installed.
- k. Lid shall be held on with three (3) spring tension latches on each side.
- l. Lid shall have two (2) lifting handles.
- m. Shall have multiport electric board to connect to each valve coil that must be plug and play with an IP68 rating. Having to install connectors will not be acceptable.

7. Snowplow Cushion Valve:

- a. A double relief cushion valve shall be installed for front snowplow angle and scraper left/right.
- b. The valve shall be set at 2000 PSI and have #8 SAE o-ring ports.

- c. The valve shall be constructed of a high-tensile cast iron body with ball and spring type relief with hardened seats.
- d. The valve shall be installed at the front bumper/snowplow hitch.
- e. Valve shall consist of o-ring thread ports.

8. Hydraulic Hoses:

- a. Suction hose from the reservoir to the pump shall be SAE 100R4 type of adequate size for the displacement of the pump. Hose shall be connected to the pump and reservoir ball valve with a king nipple, and double clamped with T-bolt type stainless steel super clamps.
- b. All hoses, with the exception of the suction hose, shall be rated for a minimum working pressure of 3000 PSI.
- c. All hoses, with the exception of the suction hose, shall have swivel ends or swivel adapters.
- d. Hoses connecting to valve assembly shall have 90 degree female JIC swivel ends.
- e. Pressure hose shall be 1" ID and rated at a minimum 2000 PSI with female JIC swivels at both ends.
- f. Return hose shall be 1 ¼" SAE 100R4 type with female JIC swivels at both ends.
- g. Hoist hoses shall be 1" ID with female JIC swivels at both ends.
- h. Snowplow hoses shall be 3/8" ID with female JIC swivels at both ends.
- i. Auxiliary hydraulic hoses to the right rear corner of the dump body shall be 3/8" ID with female JIC swivels at each end. The auxiliary hydraulic hoses shall be "teed" at the control valve enclosure with the front snowplow lift, and left/right circuits.
- j. Auger hose to the left rear corner of the dump body shall be ¾" ID with female JIC swivels at both ends. The auger circuit shall have a capped "tee" installed at the valve enclosure, enabling later installation of another hose routed to the front of the truck.
- k. Spinner hose to the left rear corner of the dump body shall be ½" ID with female JIC swivels at both ends.
- l. Spreader return hose to the left rear corner of the dump body shall be 1" ID with female JIC swivels at both ends. The spreader return circuit shall have a capped "tee" installed at the return filter assembly, enabling later installation of another hose routed to the front of the truck.
- m. Pump case drain shall be ¾" ID minimum with female JIC swivels at both ends, and also have a ¾" NPT ball valve installed at the reservoir.
- n. Load sense line shall be 3/8" ID with female JIC swivels at both ends.

9. Hydraulic Quick Disconnect Couplings: *(See Dump Body section for detailed layout and mounting of couplers D – G)*

- a. All hydraulic couplers shall be full flow Aeroquip FD45, Parker 60 Series or approved equivalent. A dust cap or plug shall be furnished with every male and female quick coupler.
- b. The front snowplow lift circuit shall be equipped with a male 3/8" coupler installed in the front bumper. A 34" x 3/8" ID hose with a female 3/8" coupler shall be installed on the hydraulic lift cylinder.
- c. The snowplow cushion valve shall be equipped with a male 3/8" coupler and a 34" x 3/8" ID hose with a female 3/8" coupler.
- d. The auxiliary hydraulics at the right rear corner of the dump body shall be equipped with three male couplers.
- e. The spinner circuit shall have a ½" male coupler at the left rear corner of the dump body.
- f. The auger circuit shall have a ¾" male coupler at the left rear corner of the dump body.
- g. The spreader return circuit shall have a 1" male coupler at the left rear corner of the dump body.

10. Hydraulic Pre-Wet System:

- a. Liquid pumping system shall come complete with all plumbing, pumps, enclosure and mounting hardware.
- b. The spray system shall be completely controlled by a Freedom 2.1 or approved equivalent ground speed spreader control system.
- c. System shall run off a section in valve stack.
- d. Liquid pump shall be a corrosion resistant bronze design.
- e. Pump shall be self priming, pulse free, positive displacement design.
- f. Unit shall come with a precision machined stainless steel shaft.
- g. Pump shall have oil-less carbon graphite bushings oversized for increased durability and longevity.
- h. Pump shall have flush port for pre-fill or flush of mechanical seal chamber.
- i. Pump shall come with a long wearing, drip-less mechanical shaft seal.
- j. Pump shall also come with bronze gears for good durability.
- k. Pump shall come with a built in 45 PSI relief valve to protect against excessive pressurization.
- l. Pump shall have a continuous duty rating of 125 PSI.
- m. Pump shall be plumbed through a 0-15 GPM flow meter which is constructed of non-corrosive material.
- n. Pump shall be capable of 9 GPM at 45 PSI.
- o. Hydraulic connections shall be bulkhead type, mounted in bottom of enclosure.
- p. All hydraulics inside enclosure shall be hard plumbed.
- q. Pumps shall be mounted in a Nema 4x style weather tight enclosure.
- r. All plumbing shall be included for a four (4) nozzle system with check valves.

11. "TPE" Wiring Specification:

- a. Wiring and harness system shall meet ISO rating IP68 and NEMA 6.
- b. The connectors shall be zinc die cast E-coated. (Similar to a MIL spec. connector)
- c. Each shall have three (3) sealing points, the lock ring itself, a raised portion of the molded plastic around each pin and a viton o-ring that seals the whole connector.
- d. The cable jacket shall be TPE thermoplastic elastomer and molded to the connectors.
- e. Connectors and harness shall be rated and tested for a temperature range from -30C degrees to +70C degrees.
- f. Connectors shall be tested to be water tight when submerged in 6' of water for 24 hours, in 275' of water for 1 hour and when subjected to a 1000 PSI pressure wash.
- g. The connectors shall be designed to have no corrosion after 500 hours in a 35C degree salt spray.
- h. Cabling shall be rated excellent in low temperature flexibility and in its resistance to oxidation, heat, oil, weather, sun, ozone, abrasion, electrical priorities, flame, water, acid, alkali, gasoline, benzol, toluol, degreaser solvents and weld slag.
- i. All cabling for the hydraulic and pre-wet systems shall be this type.

12. Spreader Control:

- a. Control shall have three (3) PWM output channels.
- b. One (1) channel shall be ground speed oriented conveyor/spreader, one (1) channel for spinner and one (1) channel for a liquid function.
- c. Liquid function shall be programmable for either a pre-wet or ice control function.
- d. Control shall have a simple operator interface of 3 buttons, two knobs and an interactive touch screen.
- e. Knobs shall be rotary encoders with no maximum or minimum limit position.
- f. Programming of unit shall not require the use of an ancillary device.
- g. Touch screen shall be used for calibration of unit.
- h. There shall be a minimum 2.0 USB port on the unit for downloading data and upgrading software or capabilities of the system.
- i. To prevent glare at night, there shall be a "night mode" for the touch screen.
- j. The front panel shall be backlit for night viewing.
- k. The unit shall be supplied with a minimum of 8MB of RAM and 4MB of memory.
- l. There shall be a field replaceable fuse which is easily accessible to protect the system.
- m. Help screens for trouble shooting and calibration shall be embedded in the on board software.
- n. The system shall support remote blast and remote pause functions.
- o. Control shall be open loop with no feedback sensor.
- p. PWM circuits shall be current regulated to reduce hysteresis.
- q. There shall be an input to sense a stall of the spreader.
- r. A float input circuit shall be provided to automatically turn off liquid system at low level.
- s. Storm totals shall be available either on screen or via USB download.
- t. Spreader control shall be mounted in a factory made control console that also controls the functions for body, plow and scraper.

13. Console Design: (Certified Power SG07010*** or approved equivalent)

- a. Shall be totally modular control arm design for a variety of joystick controls, spreader controls and switch configurations.
- b. Unit shall be provided with two (2) fully proportional joysticks for hoist and plow control.
- c. Shall have a single axis control with dead man switch for hoist.
- d. Shall have a dual axis "+" design for snowplow up/down, and left/right control.
- e. Shall have a dual axis "+" design for scraper up/down, and left/right control.
- f. There shall be a standalone joystick box added for underbody scraper.
- g. Scraper joystick shall be 12VDC dual axis fully proportional with dead man control.
- h. Scraper joystick box shall come with wiring to run sections in the control valve. Wiring shall be plug and play with IP68 rated TPE jacket.

- i. Armrest style console shall be fully adjustable to accommodate automatic or manual transmissions and mount like it is part of the driver's seat.
- j. Unit shall be fully adjustable left and right.
- k. Auxiliary switches shall be the "Touch Guard" type.
- l. Switches shall control items similar to the following:
 - Strobe lights
 - Work lights
 - Low oil indicator
 - Body up indicator
 - Change filter indicator
 - Plow float indicator
- m. When switches receive power they shall light in the color green, when they are activated they shall turn red.
- n. Switches shall be programmable for either maintained or momentary without changing the switch itself.
- o. Switches shall be capable of sensing a ground fault with the circuit running.
- p. Unit shall come with full schematic documentation.
- q. All indicators shall be on the in cab display and show up in English stating the function. Indicator lights will not be accepted.

14. Hydraulic Installation:

- a. All hoses shall be routed in a manner to minimize rub points and bends. Critical rub points shall be wrapped for protection.
- b. All hoses shall be routed or shielded to protect them from heat sources.
- c. Teflon tape shall not be used in the hydraulic system.
- d. Hydraulic hoses shall not be secured to any factory installed chassis wiring, cables, hoses or lines.
- e. Hydraulic hoses shall not be secured in the same bundle with any electrical wiring.
- f. Hydraulic hoses shall be bundled together and routed by themselves.
- g. Hoses shall be adequately supported and securely fastened to withstand snow and icing conditions.
- h. Hydraulic hoses running to the rear of the truck shall be secured to a painted metal strap, approximately 1 1/4" x 1/4" in size. This strap shall be secured to the top of the frame cross members away from the side rails.
- i. Each hose going to the dump body shall have a 90 degree bulkhead mounted JIC elbow installed at the rear of the truck frame near the dump body hinge. These elbows shall split each hose going to the dump body into two (2) hoses allowing for easier routing and replacement.
- j. Hydraulic ports shall be o-ring type unless otherwise specified.

F. Warranty:

- A. Cab and chassis shall have truck manufacturer's regular warranty and service as regularly furnished on new vehicles sold to the public. Warranty data shall be furnished with each unit.
- B. The dump body, hydraulic system, and all other incidental equipment furnished under this specification shall be warranted against defective material and workmanship for a minimum period of (12) months (365 days) from date unit is placed in operation by AHTD.
 - (1) Warranty should include all parts, labor and transportation costs to the location of equipment.
 - (2) If equipment cannot be repaired on location, warranty shall include cost of transport to the facility where the repair work will be done.

- C. Warranty repairs are to be performed by any authorized dealership of the manufacturer, however, the Successful Bidder will be ultimately responsible for coordinating repairs and insuring that warranty repairs are completed in a timely manner.
- D. If any warranty literature submitted with the bid conflicts with AHTD warranty requirements, the conflict(s) shall be specifically noted, corrected and included with the bid or the conflict(s) will be considered an exception to warranty specifications and the bid rejected.
- E. Recent prior failure to provide warranty-work, parts, replacement parts or service, in a timely manner, for equipment from the same manufacturer or dealer shall be grounds for the rejection of any submitted bid, or for the denial of any otherwise qualified low bidder, whether such failure is attributable to the manufacturer or the dealer of the equipment. For the purposes of this paragraph "timely manner" means a period of time not exceeding thirty (30) calendar days to provide requested warranty-work, parts, replacement parts, or service. For the purposes of this paragraph "manufacturer" means the original manufacturer of the equipment and its successor or successors, regardless of number, and whether acquired by sale, merger, or otherwise. For the purposes of this paragraph "replacement part" means a part redesigned by a manufacturer to correct a design or engineering defect and which replacement part is capable of providing dependable performance in normal operation conditions for its normal service life without failure. Such bid or bids may be rejected by the Department until such failure or failures have been remedied to the satisfaction of the Department and until such manufacturer or dealer is providing such warranty-work, parts, replacement parts, and service in a timely manner.
- G. Current Model: Units furnished under this specification shall be the latest improved model in current production, as offered to commercial trade, built for the U.S. market, and shall be of quality workmanship and material. Units manufactured for foreign markets will not be accepted. All equipment offered under this specification shall be new. Used, reconditioned, shopworn, demonstrator, prototype or discontinued models are not acceptable. Manufacturers of the units supplied must have been in the business of producing operational units for at least two years and must have recently sold similar units to domestic governmental agencies. The model furnished must have been in production for a minimum of one year, or be the latest version of a previous model. Bidder/s may be required to submit documentation substantiating the aforementioned requirements. A list of user references may also be required.
- H. Manuals: Successful bidder shall furnish one copy of Parts Book and Service Instructions with each unit. The successful bidder may provide Parts Manuals on computer media (CD ROM, Floppy Disks, etc.) in lieu of printed manuals.
- I. Units shall be assembled, adjusted and made ready for continuous operation at time of delivery.
- J. Parts Inventory & Service Facilities: The successful bidder shall maintain a representative inventory of replacement parts and service facilities for servicing equipment bid on.
- K. Demonstration: The Arkansas State Highway & Transportation Department reserves the right to require a demonstration, under actual working conditions, of equipment bid under this specification before award is made. The demonstration would be performed (free of any charge) by the bidder or an authorized representative at a mutually acceptable location. If requested, the bidder should be prepared to demonstrate the equipment within thirty (30) days after notification. Failure of the bidder to perform a satisfactory demonstration within the specified time may be grounds for rejection of the bid.
- L. Any deviations from specifications and requirements herein must be clearly pointed out by bidder. Otherwise it will be considered that equipment offered is in strict compliance with these specifications and requirements, and successful bidder will be held responsible therefor. Deviations must be explained in detail on an attached sheet. However, no implication is made by the Arkansas State Highway and Transportation Department that deviations will be acceptable.
- M. Inspection: The AHTD reserves the right to inspect bodies during manufacture, or prior to their installation, for compliance with specifications and to inspect hydraulics installation during work in progress. Location of hoists on truck chassis shall be approved by AHTD prior to installation. All workmanship shall be first class (no welding on truck frame to install dump body hoist). Any unit delivered under this specification is subject to rejection if there is evidence of poor workmanship, by either the vendor or the original manufacturer.

- N. Due to the nature of work performed by AHTD, body-hoist combinations furnished under this specification may be subject to use under adverse conditions such as dumping on road shoulders at a slight angle and spot dumping of loads. The design and strength characteristics of the entire dump unit shall be such that the unit structural members and the hoisting system shall suffer no deformation, damage or structural failure resulting from raising a full payload under these conditions.
- O. Delivery Requirements: It will be the responsibility of the Successful Bidder to guarantee delivery of the cab & chassis as specified, including items or equipment installed by a third party contractor, within the quoted time.
- P. Cooperative Purchasing: Other tax-supported entities* in Arkansas (cities, counties, state agencies, school districts, etc.) may purchase from this Contract on an individual basis under the same specifications and conditions, and at the pricing set forth by each vendor, all at the discretion of each vendor in each case. Prices could be reduced by a vendor for minor alterations in conditions (changing order quantities, deleting options, etc.) as agreed by both parties, but could not be raised above the contract bid price except for any additional freight charges. Vendors would not be required to sell to any such entity under this contract, and those entities would not be obligated to purchase from the contract.

Each entity wishing to purchase from the contract must make contact directly with the appropriate vendor(s). The Highway Department shall remain "out of the loop" for such transactions: all contact, orders, invoices, payments, etc. regarding such transactions must take place exclusively between the tax-supported entity and the vendor. The Department shall be held harmless of any and all liability arising from such transactions.

* Tax-supported entities are defined as those receiving more than half of total funding from appropriated tax funds.